

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

Network communication is accomplished using either RS-485/232 or Modbus RTU. This DP Series drive features a single serial interface used for drive commissioning via DriveWare® 7, available for download at www.a-m-c.com.

The DPR Hardware Installation Manual is available for download from www.a-m-c.com. All drive and motor parameters are stored in non-volatile memory.

Power Range

Peak Current	100 A (70.7 A _{RMS})
Continuous Current	50 A (50 A _{RMS})
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC



Features

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- ▲ Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- ▲ Built-in brake/shunt regulator
- ▲ On-the-Fly Mode Switching
- ▲ On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Current
- Position
- Velocity

COMMAND SOURCE

- PWM and Direction
- Encoder Following
- Over the Network
- ±10 V Analog
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED

- Resolver
- ±10 VDC Position
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

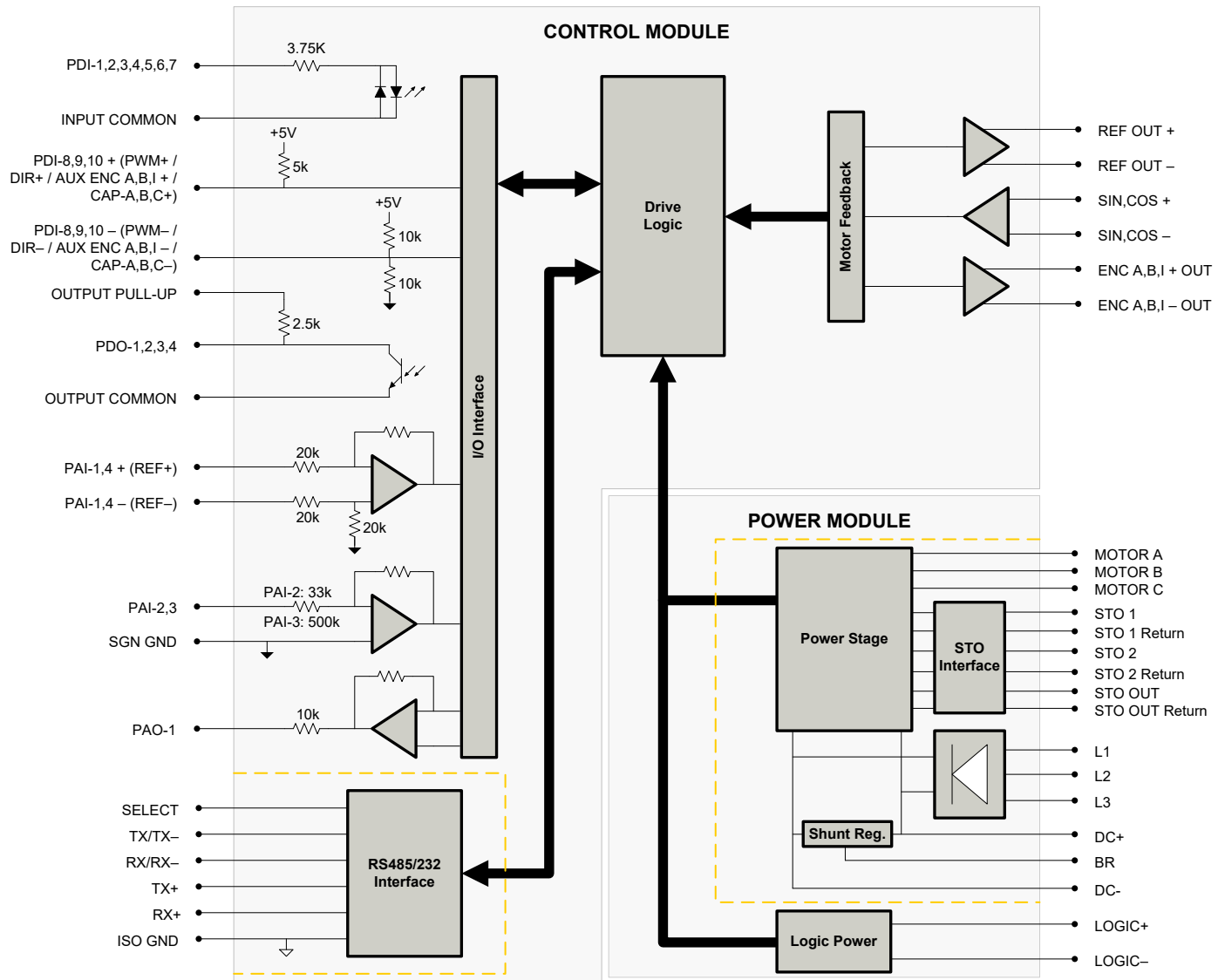
INPUTS/OUTPUTS

- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 1 Programmable Analog Output (10-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS
- TÜV Rheinland® (STO)

BLOCK DIAGRAM



Information on Approvals and Compliances

	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.
	Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2006/A1:2009, a Low Voltage Directive to protect users from electrical shock).
	The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and halogenated flame retardants PBB and PBDE in electronic equipment.
	Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards: <ul style="list-style-type: none"> EN ISO 13849-1 Category 4 / PL e EN IEC 61800-5-2 STO (SIL 3) EN62061 SIL CL3 IEC 61508 SIL 3

SPECIFICATIONS

Description		Units	Power Specifications	Value
Rated Voltage		VAC (VDC)	240 (339)	
AC Supply Voltage Range		VAC	200 - 240	
AC Supply Minimum		VAC	180	
AC Supply Maximum		VAC	264	
AC Input Phases ¹		-	3	
AC Supply Frequency		Hz	50 - 60	
DC Supply Voltage Range ²		VDC	255 - 373	
DC Bus Over Voltage Limit		VDC	420	
DC Bus Under Voltage Limit		VDC	205	
Logic Supply Voltage		VDC	20 - 30 (@ 850 mA)	
Safe Torque Off Voltage ³		VDC	24 (±6)	
Maximum Peak Output Current ⁴		A (Arms)	100 (70.7)	
Maximum Continuous Output Current ⁵		A (Arms)	50 (50)	
Max. Continuous Output Power @ Rated Voltage ⁶		W	16103	
Max. Continuous Power Dissipation @ Rated Voltage		W	848	
Internal Bus Capacitance		µF	1120	
External Shunt Resistor Minimum Resistance ⁷		Ω	20	
Minimum Load Inductance (Line-To-Line) ⁸		µH	600	
Switching Frequency		kHz	10	
Maximum Output PWM Duty Cycle		%	100	
Low Voltage Supply Outputs		-	+5 VDC (250 mA)	
Description		Units	Control Specifications	Value
Communication Interfaces		-	RS-485/232 / Modbus RTU	
Command Sources		-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging	
Feedback Supported		-	±10 VDC Position, Auxiliary Incremental Encoder, Resolver, Tachometer (±10 VDC)	
Commutation Methods		-	Sinusoidal	
Modes of Operation		-	Current, Position, Velocity	
Motors Supported ⁹		-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)	
Hardware Protection		-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Programmable Digital Inputs/Outputs (PDIs/PDOs)		-	10/4	
Programmable Analog Inputs/Outputs (PAIs/PAOs)		-	4/0	
Primary I/O Logic Level		-	24 VDC	
Current Loop Sample Time		µs	100	
Velocity Loop Sample Time		µs	200	
Position Loop Sample Time		µs	200	
Resolver Reference/Excitation Signal		Vrms	4 Vrms @ 5 kHz	
Expected Resolver Transformation Ratio		Vrms	0.5	
Feedback Resolution / Emulated Encoder Resolution ¹⁰		bit	High Res: 14 (16384 counts/resolver cycle), Low Res: 12 (4096 counts/resolver cycle)	
Maximum Motor Speed Per Feedback Resolution		RPM	High Res: 5000, Low Res: 20000	
Internal Shunt Regulator		-	Yes	
Description		Units	Mechanical Specifications	Value
Agency Approvals		-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL	
Size (H x W x D)		mm (in)	256.50 x 181.0 x 135.30 (10.10 x 7.13 x 5.33)	
Weight		g (oz)	3560.7 (125.6)	
Heatsink (Base) Temperature Range ¹¹		°C (°F)	0 - 75 (32 - 167)	
Storage Temperature Range		°C (°F)	-40 - 85 (-40 - 185)	
Cooling System		-	Forced Convection	
AUX ENCODER Connector		-	15-pin, high-density, male D-sub	
COMM Connector		-	9-pin, female D-sub	
FEEDBACK Connector		-	15-pin, high-density, female D-sub	
I/O Connector		-	26-pin, high-density, female D-sub	
+24V LOGIC Connector		-	2-port, 3.5 mm spaced insert connector	
MOTOR POWER Connector		-	4-port, 10.16 mm spaced, enclosed, friction lock header	
AC POWER Connector		-	4-port, 10.16 mm spaced, enclosed, friction lock header	
DC POWER Connector		-	4-port, 10.16 mm spaced, enclosed, friction lock header	
STO Connector		-	8-port, 2.0 mm spaced, enclosed, friction lock header	

- Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Current limits are de-rated to 30A cont. / 60A peak.
- Large inrush current may occur upon initial DC supply connection to DC Bus. See installation manual for details.
- STO features must be disabled for applications not using STO. See page 6 for more information.
- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.
- $P = (DC \text{ Rated Voltage}) * (Cont. RMS Current) * 0.95$.
- ADVANCED Motion Controls recommends using an external fuse in series with an external shunt resistor. A 5 amp time delay fuse is typical.
- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- Higher and lower resolution options are available. Contact Applications Engineering for more information.
- Additional cooling and/or heatsink may be required to achieve rated performance.

PIN FUNCTIONS

COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	I/O
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	I
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	O
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I
4	RESERVED	Reserved	-
5	ISO GND	Isolated Signal Ground	IGND
6	RS485 TX+	Transmit Line (RS-485)	O
7	RESERVED	Reserved	-
8	RS485 RX+	Receive Line (RS-485)	I
9	RESERVED	Reserved	-

FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	I/O
1	RESERVED	Reserved	-
2	RESERVED		-
3	RESERVED		-
4	REF OUT +	Resolver Reference/Excitation Output (50 mA maximum)	O
5	REF OUT -		O
6	SIN+	Resolver Sine Input	I
7	SIN-		I
8	COS+	Resolver Cosine Input	I
9	COS-		I
10	RESERVED	Reserved	-
11	RESERVED		-
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	O
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	RESERVED	Reserved	-

I/O - Signal Connector			
Pin	Name	Description / Notes	I/O
1	PDO-1	Isolated Programmable Digital Output	O
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	O
4	PAI-1 + (REF+)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
5	PAI-1 - (REF-)		I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	PAO-1	Programmable Analog Output (10-bit Resolution)	O
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I
9	PDI-5	Isolated Programmable Digital Input	I
10	PDO-3	Isolated Programmable Digital Output	O
11	PDI-1	Isolated Programmable Digital Input	I
12	PDI-2	Isolated Programmable Digital Input	I
13	PDI-3	Isolated Programmable Digital Input	I
14	PDO-4	Isolated Programmable Digital Output	O
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4	Isolated Programmable Digital Input	I
18	PDI-6	Isolated Programmable Digital Input	I
19	PDI-7	Isolated Programmable Digital Input	I
20	ENC A+ OUT	Emulated Encoder Channel A Output	O
21	ENC A- OUT		O
22	ENC B+ OUT	Emulated Encoder Channel B Output	O
23	ENC B- OUT		O
24	ENC I+ OUT	Emulated Encoder Index Output	O
25	ENC I- OUT		O
26	SGN GND	Signal Ground	SGND

Logic Power Connector			
Pin	Name	Description / Notes	I/O
1	LOGIC GND	Logic Supply Ground	GND
2	LOGIC PWR	Logic Supply Input. Turn on the Logic Supply first before turning on the main power supply.	I

AUX ENCODER - Auxiliary Feedback Connector

Pin	Name	Description / Notes	I/O
1	RESERVED	Reserved	-
2	RESERVED	Reserved	-
3	RESERVED	Reserved	-
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
8	PDI-10 + (AUX ENC I+ / CAP-A+)	Programmable Digital Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
9	PDI-10 - (AUX ENC I- / CAP-A-)	Programmable Digital Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	I
10	SGN GND	Signal Ground	SGND
11	SGN GND	Signal Ground	SGND
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	O
14	PAI-4 +	Differential Programmable Analog Input (12-bit Resolution)	I
15	PAI-4 -	Differential Programmable Analog Input (12-bit Resolution)	I

AC Power Connector

Pin	Name	Description / Notes	I/O
1	L1	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I
2	L2	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I
3	L3	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I
4	CHASSIS	Chassis Ground	CGND

DC Power Connector

Pin	Name	Description / Notes	I/O
1	GND	Power Ground	PGND
2	DC+	DC Power Input	I
3	DC+	DC Power Input	I
4	BR	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-

Motor Power Connector

Pin	Name	Description / Notes	I/O
1	CHASSIS	Chassis Ground	CGND
2	MOTOR A	Motor Phase A	O
3	MOTOR B	Motor Phase A	O
4	MOTOR C	Motor Phase B	O

STO – Safe Torque Off Connector*

Pin	Name	Description / Notes	I/O
1	STO OUTPUT	Safe Torque Off Output	O
2	RESERVED	Reserved	-
3	STO-1 RETURN	Safe Torque Off 1 Return	STOET1
4	STO-1	Safe Torque Off – Input 1	I
5	STO-2 RETURN	Safe Torque Off 2 Return	STOET2
6	STO-2	Safe Torque Off – Input 2	I
7	RESERVED	Reserved	-
8	STO OUT RETURN	Safe Torque Off Output Return	STOETO

*STO features must be disabled for applications not using STO. See page 6 for more information.

HARDWARE SETTINGS

Switch Functions

Switch	Description	Setting	
		On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3

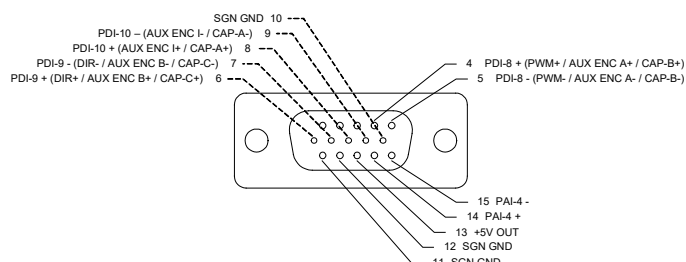
Safe Torque Off (STO) Inputs

The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. For applications not using STO functionality, disabling of the STO feature is required for proper drive operation. STO may be disabled by installing the included mating connector for the STO connector and following the STO Disable wiring instructions as given in the hardware installation manual. Consult the hardware installation manual for more information. Alternatively, a dedicated STO Disable Key connector is available for purchase for applications where STO is not in use. Contact the factory for ordering information.

MECHANICAL INFORMATION

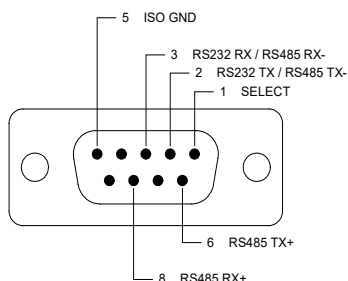
AUX ENCODER - Auxiliary Feedback Connector

Connector Information		15-pin, high-density, male D-sub
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-1; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)
	Included with Drive	No



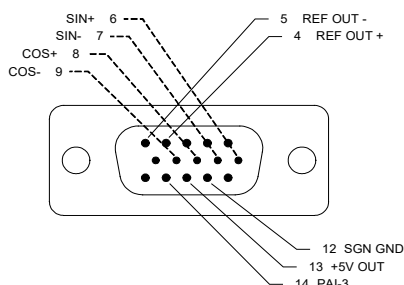
COMM - RS232/RS485 Communication Connector

Connector Information		9-pin, female D-sub
Mating Connector	Details	TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)
	Included with Drive	No



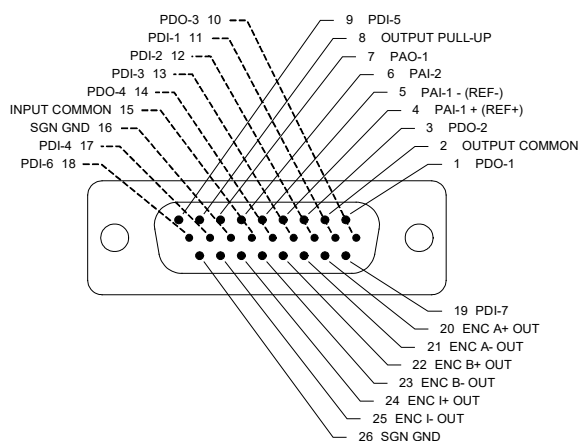
FEEDBACK - Feedback Connector

Connector Information		15-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No



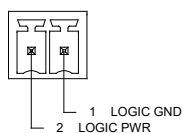
I/O - Signal Connector

Connector Information		26-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-2; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No



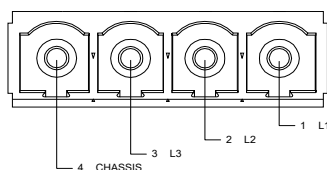
Logic Power Connector

Connector Information		2-port, 3.5 mm spaced insert connector
Mating Connector	Details	Phoenix Contact: P/N 1840366
	Included with Drive	Yes



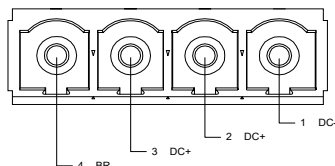
AC Power Connector

Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes



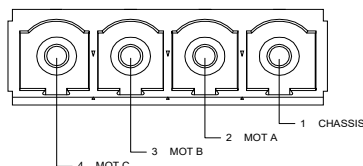
DC Power Connector

Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes



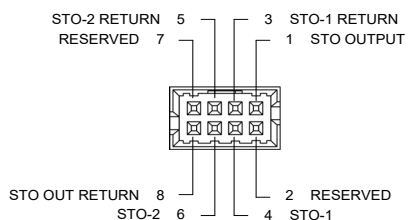
Motor Power Connector

Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes

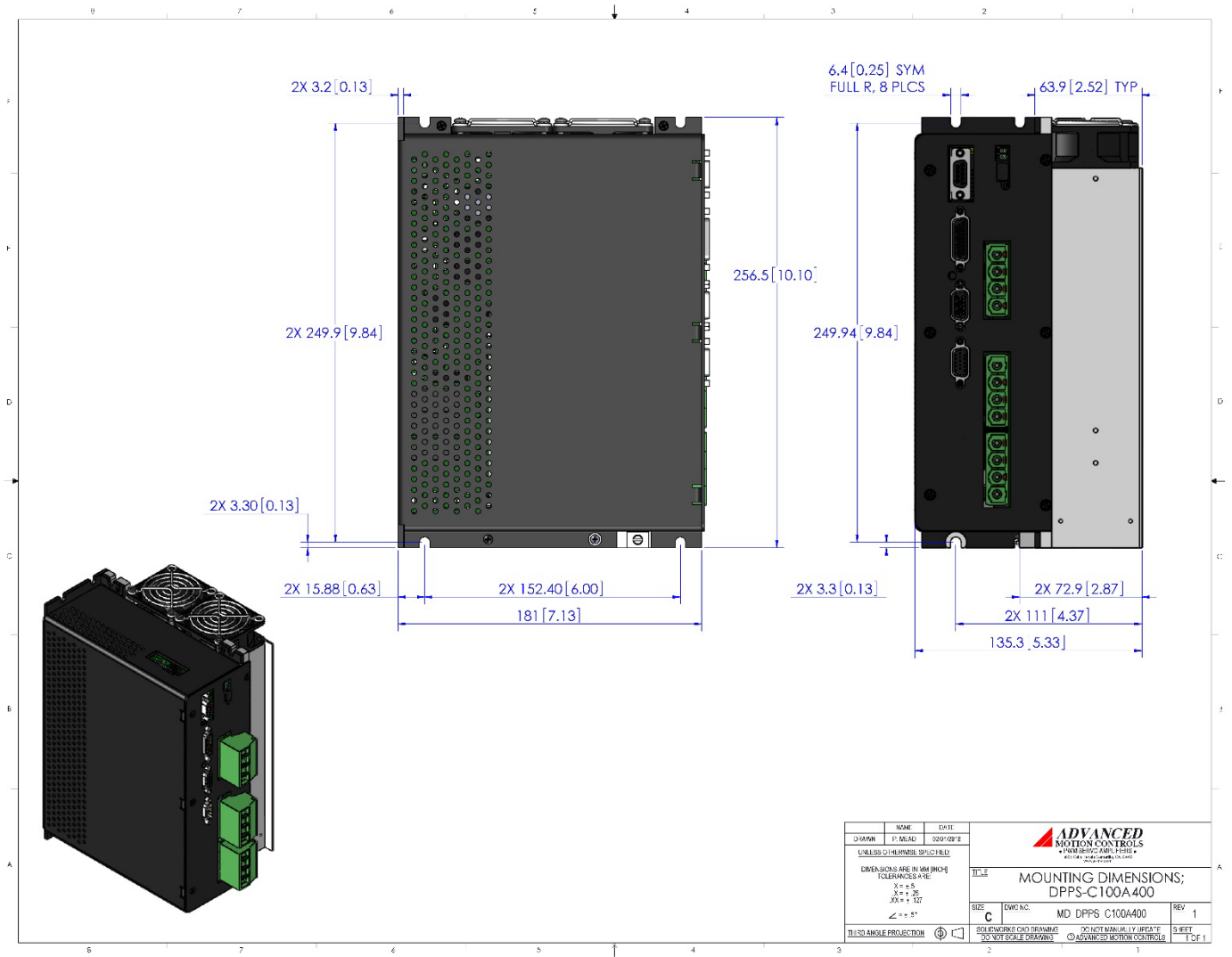


STO – Safe Torque Off Connector

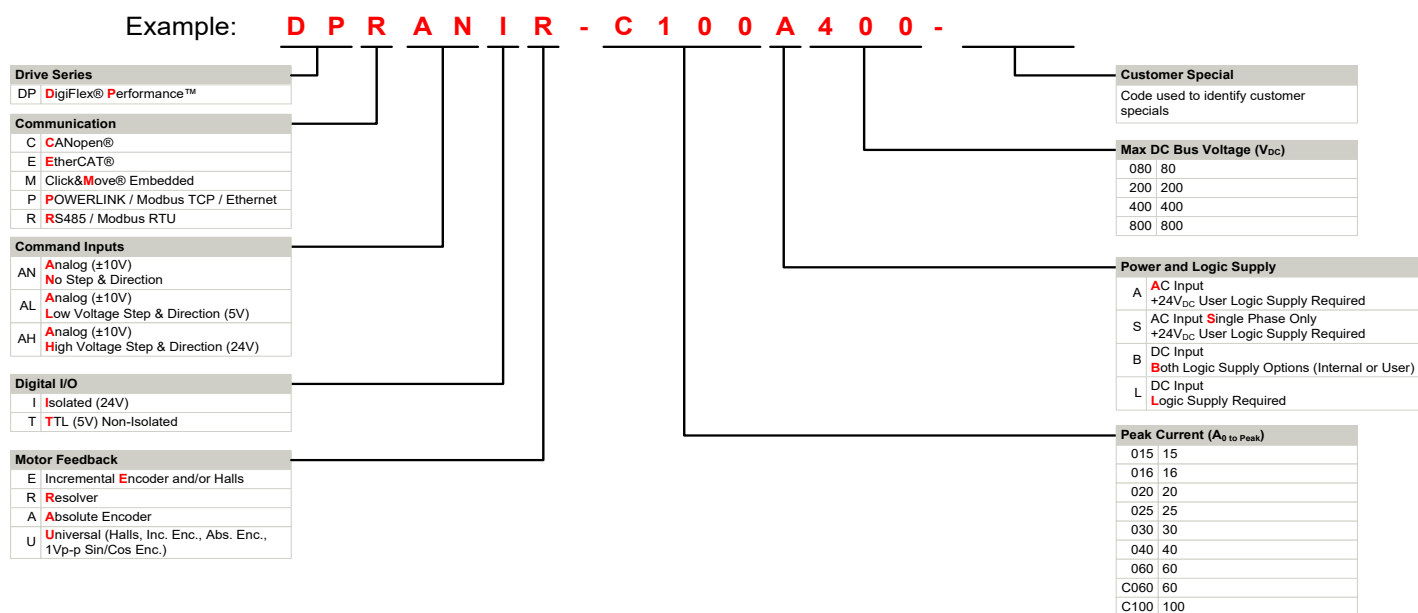
Connector Information		8-port, 2.00 mm spaced, enclosed, friction lock header
Mating Connector	Details	Molex: P/N 51110-0860 (housing); 50394-8051 (pins)
	Included with Drive	Yes



MOUNTING DIMENSIONS



PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

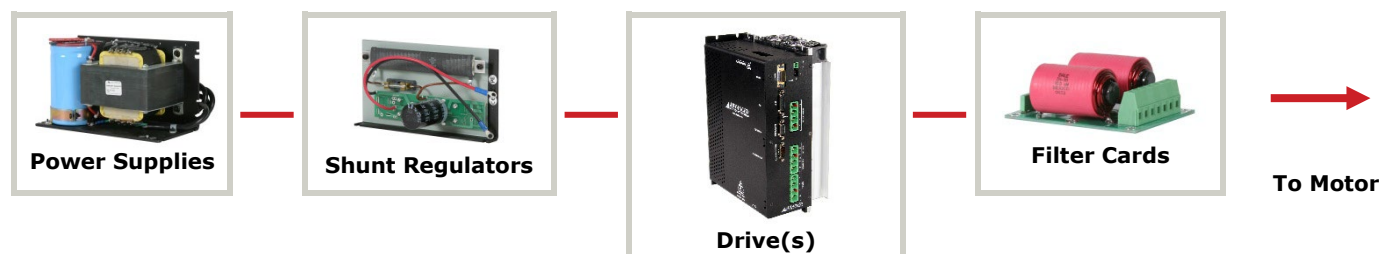
ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, *ADVANCED* Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- | Examples of Customized Products | |
|---------------------------------|---------------------------------|
| Optimized Footprint | Tailored Project File |
| Private Label Software | Silkscreen Branding |
| OEM Specified Connectors | Optimized Base Plate |
| No Outer Case | Increased Current Limits |
| Increased Current Resolution | Increased Voltage Range |
| Increased Temperature Range | Conformal Coating |
| Custom Control Interface | Multi-Axis Configurations |
| Integrated System I/O | Reduced Profile Size and Weight |

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.