

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

Network communication is accomplished using either RS-485/232 or Modbus RTU. This DP Series drive features a single serial interface used for drive commissioning via DriveWare® 7, available for download at www.a-m-c.com.

The DPR Hardware Installation Manual is available for download from www.a-m-c.com. All drive and motor parameters are stored in non-volatile memory.

Power I	Range
Peak Current	100 A (70.7 A _{RMS})
Continuous Current	60 A (60 A _{RMS})
Supply Voltage	20 - 80 VDC





Features

- Four Quadrant Regenerative Operation
- ✓ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- ✓ PIDF Velocity Loop

- PID + FF Position Loop
- Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Current
- Position
- Velocity
- Hall Velocity

COMMAND SOURCE

- PWM and Direction
- Encoder Following
- Over the Network
- ±10 V AnalogSequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED

- Halls
- Incremental Encoder
- ±10 VDC Position
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

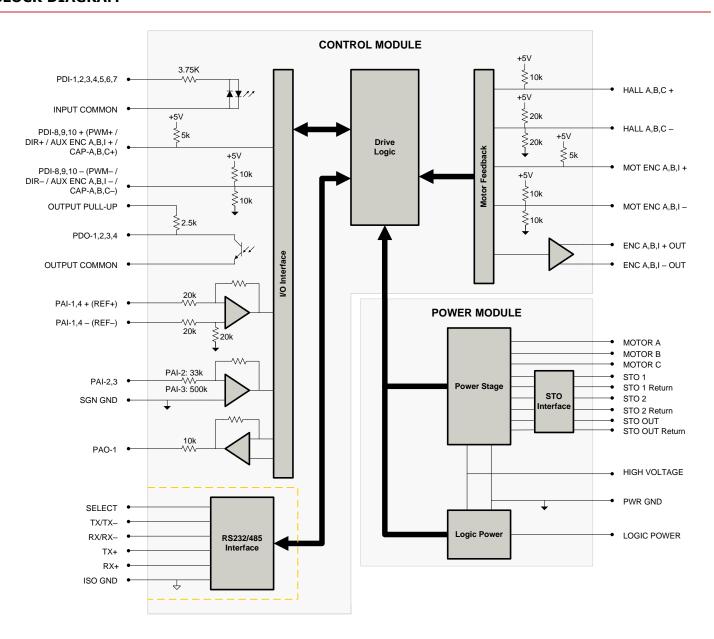
- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 1 Programmable Analog Output (10-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
 - 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

COMPLIANCES & AGENCY APPROVALS

- UL/cUL
- CE Class A (EMC) / (LVD)
- TÜV Rheinland® (STO)
- RoHS



BLOCK DIAGRAM







SPECIFICATIONS

	Po	ower Specifications		
Description	Units	Value		
DC Supply Voltage Range	VDC	20 – 80		
DC Bus Over Voltage Limit	VDC	88		
DC Bus Under Voltage Limit	VDC	17		
Logic Supply Voltage	VDC	20 - 80		
Safe Torque Off Voltage ¹	VDC	24 (±6)		
Maximum Peak Output Current ²	A (Arms)	100 (70.7)		
Maximum Continuous Output Current ³	A (Arms)	60 (60)		
Max. Continuous Output Power @ Rated Voltage	W	4560		
Max. Continuous Power Dissipation @ Rated Voltage	W	240		
Internal Bus Capacitance	μF	500		
Minimum Load Inductance (Line-To-Line) ⁴	μH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)		
Switching Frequency	kHz	20		
Maximum Output PWM Duty Cycle	%	100		
Low Voltage Supply Outputs	-	+5 VDC (250 mA)		
	Co	ntrol Specifications		
Description	Units	Value		
Communication Interfaces	-	RS-485/232 / Modbus RTU		
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging		
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)		
Commutation Methods	-	Sinusoidal, Trapezoidal		
Modes of Operation	-	Current, Hall Velocity, Position, Velocity		
Motors Supported ⁵	-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)		
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage		
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	10/4		
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/1		
Primary I/O Logic Level	-	24 VDC		
Current Loop Sample Time	μs	50		
Velocity Loop Sample Time	μs	100		
Position Loop Sample Time	μs	100		
Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)		
	Mech	nanical Specifications		
Description	Units	Value		
Agency Approvals	-	RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)		
Size (H x W x D)	mm (in)	190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)		
Weight	g (oz)	935 (32.98)		
Heatsink (Base) Temperature Range ⁶	°C (°F)	0 - 75 (32 - 167)		
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)		
Form Factor	-	Panel Mount		
Cooling System	-	Natural Convection		
+24V LOGIC Connector	-	2-port, 3.5 mm spaced insert connector		
AUX ENCODER Connector	-	15-pin, high-density, male D-sub		
COMM Connector	-	9-pin, female D-sub		
FEEDBACK Connector	-	15-pin, high-density, female D-sub		
I/O Connector	-	- 26-pin, high-density, female D-sub		
DC POWER Connector	-	2-port, 10.16 mm spaced, enclosed, friction lock header		
MOTOR POWER Connector	-	3-port, 10.16 mm spaced, enclosed, friction lock header		
STO Connector	-	8-port, 2.0 mm spaced, enclosed, friction lock header		

Notes

- STO features must be disabled for applications not using STO. See page 6 for more information.

 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.

 Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.

 Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

 Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.

 Additional cooling and/or heatsink may be required to achieve rated performance.
- 2. 3. 4. 5. 6.



PIN FUNCTIONS

	+24V LOGIC - Logic Power Connector		
Pin	Name	Description / Notes	I/O
1	LOGIC GND	Logic Supply Ground	GND
2	LOGIC PWR	Logic Supply Input	I

AUX ENCODER - Auxiliary Feedback Connector			
Pin	Name	Description / Notes	I/O
1	RESERVED	Reserved	-
2	RESERVED	Reserved	-
3	RESERVED	Reserved	-
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)	
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)		
8	PDI-10 + (AUX ENC I+ / CAP-A+)	Programmable Digital Input or Auxiliary Encoder or High Speed Capture (For Single-Ended	
9	PDI-10 - (AUX ENC I- / CAP-A-)	Signals Leave Negative Terminal Open)	I
10	SGN GND	Signal Ground	SGND
11	SGN GND	Signal Ground	SGND
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-4 +	Differential Programmable Analog Input (12-bit Resolution)	
15	PAI-4 -		

	COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	I/O	
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	1	
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0	
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	1	
4	RESERVED	Reserved	-	
5	ISO GND	Isolated Signal Ground	IGND	
6	RS485 TX+	Transmit Line (RS-485)	0	
7	RESERVED	Reserved	-	
8	RS485 RX+	Receive Line (RS-485)	I	
9	RESERVED	Reserved	-	

FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	I/O
1	HALL A+		I
2	HALL B+	Commutation Sensor Inputs	I
3	HALL C+		I
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I
5	MOT ENC A-	Input)	I
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive	
7	MOT ENC B-	Input)	I
8	MOT ENC I+	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	
9	MOT ENC I-	Differential Encoder index input (For Single Ended Signals Ose Only The Positive input)	I
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	I
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	I



I/O - Signal Connector			
Pin	Name	Description / Notes	I/O
1	PDO-1	Isolated Programmable Digital Output	0
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	0
4	PAI-1 + (REF+)	Differential December Analysis Insult on Defending Consultance (40 bit Books tion)	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	PAO-1	Programmable Analog Output (10-bit Resolution)	0
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I
9	PDI-5	Isolated Programmable Digital Input	1
10	PDO-3	Isolated Programmable Digital Output	0
11	PDI-1	Isolated Programmable Digital Input	I
12	PDI-2	Isolated Programmable Digital Input	I
13	PDI-3	Isolated Programmable Digital Input	1
14	PDO-4	Isolated Programmable Digital Output	0
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4	Isolated Programmable Digital Input	I
18	PDI-6	Isolated Programmable Digital Input	I
19	PDI-7	Isolated Programmable Digital Input	I
20	ENC A+ OUT	Duffered Facedor Obergeel A Outset	0
21	ENC A- OUT	Buffered Encoder Channel A Output	0
22	ENC B+ OUT	Buffarad Encodor Channel B Output	0
23	ENC B- OUT	Buffered Encoder Channel B Output	
24	ENC I+ OUT	Duffered Feeder Index Output	0
25	ENC I- OUT	Buffered Encoder Index Output	0
26	SGN GND	Signal Ground	SGND

	MOTOR POWER - Power Connector		
Pin	Name	Description / Notes	I/O
1	MOTOR A	Motor Phase A	0
2	MOTOR B	Motor Phase B	0
3	MOTOR C	Motor Phase C	0

	POWER - Power Connector		
Pin	Name	Description / Notes	I/O
1	PWR GND	Power Ground (Common With Signal Ground)	PGND
2	HIGH VOLTAGE	DC Power Input	I

STO - Safe Torque Off Connector*			
Pin	Name	Description / Notes	I/O
1	STO OUTPUT	Safe Torque Off Output	0
2	RESERVED	Reserved	-
3	STO-1 RETURN	Safe Torque Off 1 Return	STORET1
4	STO-1	Safe Torque Off – Input 1	I
5	STO-2 RETURN	Safe Torque Off 2 Return	STORET2
6	STO-2	Safe Torque Off – Input 2	I
7	RESERVED	Reserved	-
8	STO OUT RETURN	Safe Torque Off Output Return	STORETO

^{*}STO features must be disabled for applications not using STO. See page 6 for more information.



HARDWARE SETTINGS

Switch Functions

Switch	Description	Sett	ing
Switch	Description	On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3

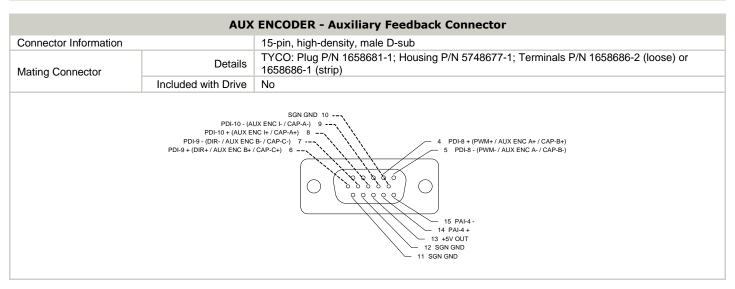
Safe Torque Off (STO) Inputs

The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. For applications not using STO functionality, disabling of the STO feature is required for proper drive operation. STO may be disabled by installing the included mating connector for the STO connector and following the STO Disable wiring instructions as given in the hardware installation manual. Consult the hardware installation manual for more information. Alternatively, a dedicated STO Disable Key connector is available for purchase for applications where STO is not in use. Contact the factory for ordering information.



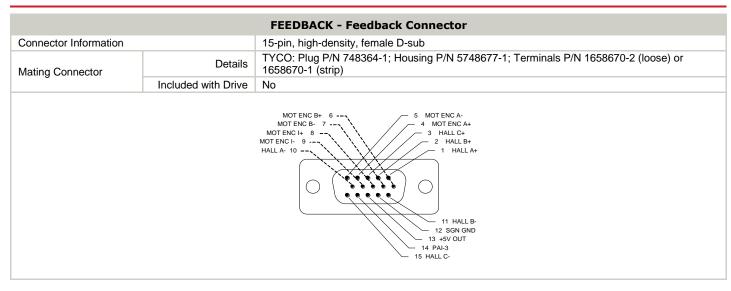
MECHANICAL INFORMATION

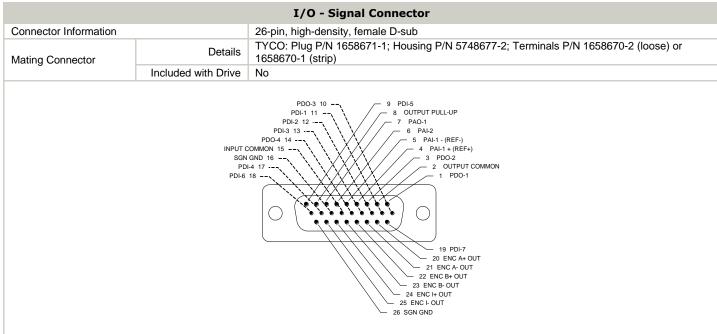
+24V LOGIC - Logic Power Connector					
Connector Information		2-port, 3.5 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1840366			
	Included with Drive	Yes			
1 LOGIC GND 2 LOGIC PWR					



COMM - RS232/RS485 Communication Connector					
Connector Information		9-pin, female D-sub			
Mating Connector	Details	TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)			
	Included with Drive	No			
3 RS232 RX / RS485 RX- 2 RS232 TX / RS485 TX- 1 SELECT 6 RS485 TX+ 8 RS485 RX+					





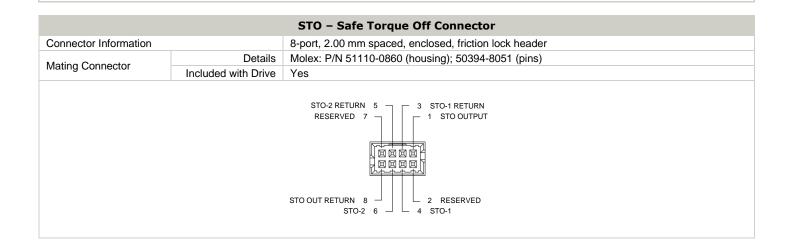


MOTOR POWER - Power Connector					
Connector Information		3-pin, 10.16 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1967388			
	Included with Drive	Yes			
3 MOT C 2 MOT B					



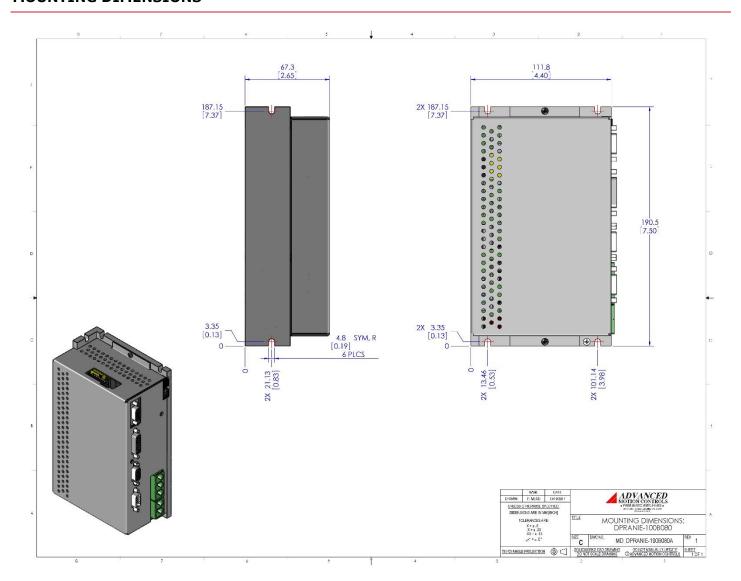
POWER - Power Connector					
Connector Information		2-pin, 10.16 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1967375			
	Included with Drive	Yes			
	Included with Drive	Yes			





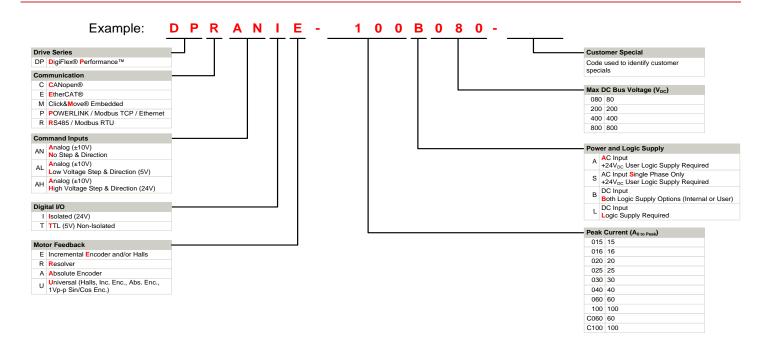


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex \otimes Performance $^{\text{TM}}$ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

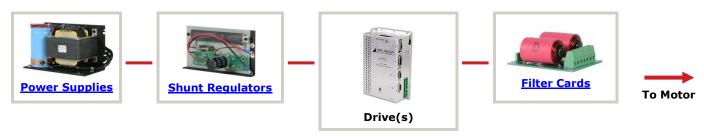
Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ✓ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ✓ Integrated System I/O

- ▲ Tailored Project File
- ▲ Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- ▲ Multi-Axis Configurations
- ▲ Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.