

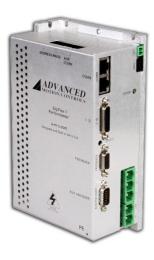
#### Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The command source can be generated internally or can be supplied externally. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an Ethernet interface for network communication using Ethernet POWERLINK, Modbus TCP or Ethernet, and a USB port for drive commissioning using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. The DPP Series Hardware Installation Manual is available for download at www.a-m-c.com.

Power Rang	e
Peak Current	100 A (70.7 A <sub>RMS</sub> )
Continuous Current	60 A (60 A <sub>RMS</sub> )
Supply Voltage	20 - 80 VDC









## **Features**

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop

- ▲ PID + FF Position Loop
- ▲ Compact size, high power density
- ▲ 16-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

# **MODES OF OPERATION**

- Profile Modes
- Cyclic Synchronous Modes
- Current
- Velocity
- Position

# **COMMAND SOURCE**

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

# FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

# INPUTS/OUTPUTS

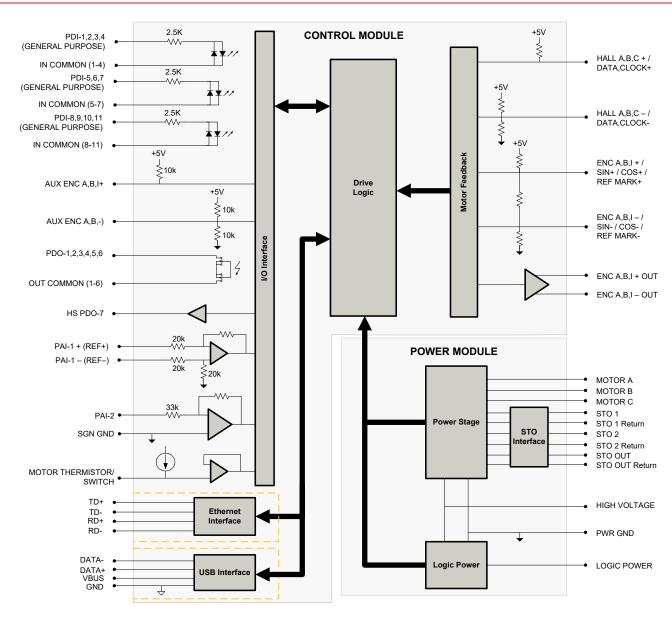
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

#### **COMPLIANCES & AGENCY APPROVALS**

- UL/cUL
- CE Class A (EMC) / (LVD)
- TÜV Rheinland® (STO)
- RoHS



#### **BLOCK DIAGRAM**



#### **Information on Approvals and Compliances** US and Canadian safety compliance with UL/IEC 61800-5-1, the industrial standard for adjustable speed electrical power drive systems. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products. Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2019, a Low Voltage Directive to protect users from electrical shock). The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium RoHS and halogenated flame retardants PBB and PBDE in electronic equipment. Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards: EN ISO 13849-1 Category 4 / PL e EN IEC 61800-5-2 STO (SIL 3) EN62061 SIL CL3 IEC 61508 SIL 3



## **SPECIFICATIONS**

Do Supply Voltage Range  VDC 20-80 DC Supply Voltage Lamit VDC 88 DC Supply Voltage Lamit VDC 47 Logic Supply Voltage Lamit VDC 47 Logic Supply Voltage Lamit VDC 47 Logic Supply Voltage VDC 20-80 Maximum Peak Output Curren® A (Assa) 100 (70.7) Maximum Continuous Output Curren® A (Assa) 100 (70.7) Maximum Continuous Power Bisaland Voltage W 4590 Maximum Continuous Power Bisaland Voltage W 4590 Maximum Continuous Power Bisaland Rand Voltage W 240 Internal Bis Capacitance (Ime Tro-Line)® μ		Pow	ver Specifications
IC Bus Under Vottage Imit         VDC         8           Cop Cas Under Vottage         VDC         2 n - 80           Logic Supply Voltage         VDC         2 d - 60           Sale Torque Off Vottage         VDC         2 d - 60           Maximum Peak Odplut Current         A (Awa)         100 (70.7)           Maximum Continuous Power Beated Voltage         W         4 560           Maximum Continuous Power Beated Voltage         W         4 560           Information Land Loutance (Line 7-Line)*         µH         250 (80 80 vapply); 150 (at 48 V supply); 75 (at 24 V supply)           Information Loutance (Line 7-Line)*         µH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Switching Frequency         HHz         200           Awaimum Output PWM Loty Cycle         ½H         200           Low Voltage Supply Outputs         ½Hz         20           Exercition         Total State PW (200 mA)           Description         Total State PW (200 mA)           Description         Total State PW (200 mA)           Eventual Supported         ½ 100 mA         20 manufactor (200 mA)           Commandation Interfaces         ½ 100 mA         20 manufactor (200 mA)           Eventual Supported         ½ 200 mA         20 manufactor (200	Description		
De Bus Under Voltage Land Lange Supply Voltage   VDC   20 - 80   Safe Torque Off Voltage   VDC   24 (±6)   Maximum Continuous Outgot Current   A (Auxa)   60 (60)   Maximum Continuous Devaer (B Rated Voltage   W   46 (50)   Maximum Continuous Power (B Rated Voltage   W   240   Maximum Continuous Power (B Rated Voltage   W   240   Minimum Load Inductance (Line-To-Line)!   µH   250 (at 80 V supply), 150 (at 48 V supply), 75 (at 24 V supply) Minimum Load Inductance (Line-To-Line)!   µH   250 (at 80 V supply), 150 (at 48 V supply), 75 (at 24 V supply) Maximum Outgeal PWM Duly Cycle   %   100   Maximum Custed Inductance (Line-To-Line)!   W   250 (at 80 V supply), 150 (at 80 V supply), 75 (at 24 V supply) Maximum Outgeal PWM Duly Cycle   %   100    Command Socres   - 1 10 V Availage, Percent Follows (PWM Duly Cycle   100    Command Socres   - 1 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 2 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 3 10 V Availage, Percent Follows (PWM Duly Cycle   100    Feedback Supported   - 4 10 V Availage, Percent Follows (PWM Duly Cycle   100 V Availage, Percent Follows (PWM Duly Cycle   100 V Availage, Percent Follows (PWM Duly Cycle   100 V Availage	DC Supply Voltage Range <sup>2</sup>	VDC	20 – 80
Spile   Supply Voltage	DC Bus Over Voltage Limit	VDC	88
Safe Torque Off Voltage*	DC Bus Under Voltage Limit	VDC	17
Maximum Peak Output Current	Logic Supply Voltage	VDC	20 - 80
Maximum Continuous Douver (g Rated Voltage)         A (Awaz)         60 (69)           Maximum Continuous Power (Dispipation (g Rated Voltage)         W         450           Maximum Continuous Power (Dispipation (g Rated Voltage)         W         240           Internal Bus Capacitance         µF         500           Melimium Load Inductance (Line-To-Line)¹         µH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Working Frequency         Name         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Working Frequency         Name         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Working Frequency         Name         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Working Frequency         Name         250 (at 80 V supply); 75 (at 24 V supply)           Bullishing Frequency         Name         250 (at 80 V supply); 75 (at 24 V supply)           Command Sucres         100 V voltage         Value           Description         Value         Value           Command Sources         2 10 V value), 150 (at 80 V supply); 75 (at 24 V supply)           Command Sources         4 150 (at 80 V supply); 75 (at 24 V supply); 75 (at 24 V supply)           Command Sources         4 150 (at 80 V supply); 75 (at 24 V supply); 75 (at 24 V supply)           Command So	Safe Torque Off Voltage <sup>1</sup>	VDC	24 (±6)
Maximum Continuous Power (@ Rated Voltage   W 240	Maximum Peak Output Current <sup>2</sup>	A (A <sub>RMS</sub> )	100 (70.7)
Maximum Continuous Power (@ Rated Voltage   W 240	·	· · · · · ·	
Maximum Continuous Power (Dissipation @ Rated Voltage   Imp   5 00   5 00     Minimum Load Inductance (Line-To-Line)*   Imp   25 (cal 80 v supply); 150 (at 48 V supply); 75 (at 24 V supply)     Maximum Output PVM Duly Cycle   1%   100     Low Voltage Supply Outputs   7	·		
Internal Bus Capacitance	· ·	W	
Mainum Load Inductance (Jine-To-Line)*		μF	500
Switching Frequency         IHz         20           Maximum Dulpy HWN Duty (ycle)         %         100           Communication Interfaces         - Ethernet POWERLINK / Modbus TCP / Ethernet (198 For Configuration)           Communication Interfaces         - Ethernet POWERLINK / Modbus TCP / Ethernet (198 For Configuration)           Command Sources         - Ethernet POWERLINK / Modbus TCP / Ethernet (196 Mode)         Value           Feedback Supported         - Ethernet POWERLINK / Modbus TCP / Ethernet (196 Mode)         Value           Communication Methods         - Sinusoidal, Trapezoidal         1481s, Incremental Encoder, Absolute Encoder (Enchange (196 Mode))         149-148           Modes of Operation         - Profile Modes, Cypic Synchronous Modes, Current, Velocity, Position         149-148<	·	uH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)
Namm Output PWM Day Cycle   %   100	, ,		
Control Specifications   Forestinion   Specifications   Specifications			•
Description         Control Specifications         Value           Communication Interfaces         -         Eithernet POWERLINK / Modbus TCP / Ethernet (USB for Configuration)           Command Sources         -         ±10 V Analog, Encoder Following, Over the Metwork, Sequency, Indexing, Jogging           Feedback Supported         -         #10 V Analog, Encoder Following, Over the Metwork, Sequency, Indexing, Jogging           Commutation Methods         -         Sinusoidal, Trapezoidal           Modes of Operation         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Motors Supported*         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Motors Supported*         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Motors Supported*         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Motors Supported*         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Marchant Supported*         -         Profile Modes, Cyclic Synchronous Modes, Current, Velotily, Position           Programmable Digital Inputs/Outputs (Polisipon         -         210           Primary I/O Logic Level         -         24 VDC           Current Loop Sample Time         µs         50           Velocity L			**
Description	Low voltage outpry outputs		
2	Description		
Feedback Supported     Halls, Incremental Encoder, Absolute Encoder, CEDABIO 2, 1/2.2, Hiperface®, or BISS C-Mode), 1/9-p Sinc/Cosine Encoder, Auspoil Encoder, Tachometer (±10 VDC)	Communication Interfaces	-	Ethernet POWERLINK / Modbus TCP / Ethernet (USB for Configuration)
Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)   Commutation Methods   Sinusoidal, Trapezoidal     Modes of Operation   Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position     Motors Supported   Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position     Motors Supported   Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position     Motors Supported   Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position     Programmable Digital inputs/Outputs (PDIs/PDOs)   Programmable Digital inputs/Outputs (PDIs/PDOs)   Programmable Digital inputs/Outputs (PDIs/PDOs)   Programmable Analog Inputs/Outputs (PAIs/PAOs)   Programmable Analog Inputs	Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Modes of Operation         -         Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position           Motors Supported®         -         Profile Modes, Cyclic Synchronous Modes, Current, Oscie Cloid, Inductive Load), Stepper (2-or3-Phase Closed Loop), AC Induction (Closed Loop Vector)           Hardware Protection         -         AVP Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Dail Inputs/Outputs (PDIs/PDOs)         -         11/7           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         20           Primary I/O Logic Level         -         24 VDC           Current Loop Sample Time         µs         50           Velocity Loop Sample Time         µs         100           Maximum Sin/Cos Encoder Frequency         kHz         200           Maximum Sin/Cos Interpolation         -         2 248 counts per sin/cos cycle           Mechanical Specifications         Value           Agency Approvals         -         RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H × W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (c)         935 x 2.98           Heatsink (Base) Temperature Range <sup>4</sup> * C (*F)         40 - 85 (40 - 185) <t< td=""><td>Feedback Supported</td><td>-</td><td></td></t<>	Feedback Supported	-	
Three Phase (Brushless Servo), Single Phase (Brushles Servo), Voice Coil, Inductive Load), Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)   40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short   Crout (Phase-Phase & Phase-Ground), Under Voltage   Programmable Digital Inputs/Outputs (PAIs/PAOs)	Commutation Methods	-	
Formal Supported   Company   Comp	Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position
Hardware Protection         40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         11/7           Prigary Mic Logic Level         -         24 VDC           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Sin/Cos Encoder Frequency         kHz         200           Maximum Sin/Cos Interpolation         -         24 VBC           Mechanizal Specifications           Mechanizal Specifications           Value           Agency Approvals         -         ROHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (n)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range <sup>6</sup> °C (°F)         0.75 (32 - 167)           Storage Temperature Range         °C (°F)         40 - 86 (40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Natural Univ B B Type port	Motors Supported <sup>5</sup>	-	
Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         2/0           Primary I/O Logic Level         -         24 VDC           Current Loop Sample Time         μs         100           Velocity Loop Sample Time         μs         100           Maximum Sin/Cos Encoder Frequency         kHz         200           Maximum Sin/Cos Interpolation         -         2048 counts per sin/cos cycle           Mechanical Specifications           Value         Value           Agency Approvals         -         RoHs, TUV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range¢         °C (°F)         -40 - 85 (-40 - 185)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Panel Mount           AUX. COMM Connector         -         5-pin, Mini USB B Type port           COMM Connector         -         5-pin, Mini USB B Type port           COMM Connector         -         15-pin, high-density, female D-sub           I/O Con	Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short
Primary I/O Logic Level	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Sin/Cos Encoder Frequency         kHz         200           Maximum Sin/Cos Interpolation         -         2048 counts per sin/cos cycle           Mechanical Specifications           Units         Value           Mechanical Specifications           Value         Value           Mechanical Specifications           Value         Value           Mechanical Specifications           Value         Value           Description         Pale           McManical Specifications         Value           Specifications         Value	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Sin/Cos Incoder Frequency         kHz         200           Mechanical Specifications           Mechanical Specifications           Units         Value           Description         Colspan="2">RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range         "C ("F)         0.75 (32.167)           Storage Temperature Range         "C ("F)         0.40.85 (40-185)           Cooling System         - Natural Convection           Form Factor         - Panel Mount           AUX. COMM Connector         - Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         - Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         - Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         - Shield	Primary I/O Logic Level	-	24 VDC
Position Loop Sample Time	Current Loop Sample Time	μs	50
Maximum Sin/Cos Encoder Frequency         kHz         200           Maximum Sin/Cos Interpolation         -         2048 counts per sin/cos cycle           Mechanical Specifications           Units         Value           Agency Approvals         -         ROHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         995 (32.98)           Heatsink (Base) Temperature Range <sup>§</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         40 - 85 (40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Natural Convection           AUX. COMM Connector         -         5-pin, Mini USB B Type port           COMM Connector         -         5-pin, Mini USB B Type port           FEEDBACK Connector         -         15-pin, high-density, female D-sub           I/O Connector         -         15-pin, high-density, male D-sub           I/O Connector         -         26-pin, high-density, female D-sub           I/O Connector         -         25-pin, 10.16 mm spaced, enclosed, friction lock header           POWER Connector         -         <	Velocity Loop Sample Time	μs	100
Description	Position Loop Sample Time	μs	100
Mechanical Specifications           Units         Value           Agency Approvals         -         RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range <sup>6</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Natural Convection           Form Factor         -         Panel Mount           AUX. COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           AUX. ENCODER Connector         -         15-pin, high-density, female D-sub           1/O Connector         -         26-pin, high-density, female D-sub           1/O Connector         -         2-port, 3.5 mm spaced, enclosed, friction lock header           POWER Connector         -         3-port, 10.16 mm spaced, enclosed, friction lock header	Maximum Sin/Cos Encoder Frequency	kHz	200
Description         Units         Value           Agency Approvals         -         RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)           Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range®         °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Panel Mount           AUX. COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           AUX. ENCODER Connector         -         15-pin, high-density, male D-sub           I/O Connector         -         26-pin, high-density, female D-sub           +24V LOGIC Connector         -         2-port, 3.5 mm spaced insert connector           MOTOR POWER Connector         -         3-port, 10.16 mm spaced, enclosed, friction lock header           POWER Connector         -         2-port, 10.16 mm spaced, enclosed, friction lock header	Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Agency Approvals  - RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)  Size (H x W x D)  mm (in)  190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)  Weight  g (oz)  935 (32.98)  Heatsink (Base) Temperature Range  °C (°F)  O - 75 (32 - 167)  Storage Temperature Range  °C (°F)  Autural Convection  Form Factor  Panel Mount  AUX. COMM Connector  COMM Connector  COMM Connector  COMM Connector  Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector  AUX. ENCODER Connector  15-pin, high-density, female D-sub  I/O Connector  - 26-pin, high-density, female D-sub  +24V LOGIC Connector  MOTOR POWER Connector  - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector  - 2-port, 10.16 mm spaced, enclosed, friction lock header		Mecha	nical Specifications
Size (H x W x D)         mm (in)         190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)           Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range         °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Cooling System         -         Natural Convection           Form Factor         -         Panel Mount           AUX. COMM Connector         -         5-pin, Mini USB B Type port           COMM Connector         -         5-pin, Mini USB B Type port           COMM Connector         -         15-pin, high-density, female D-sub           AUX. ENCODER Connector         -         15-pin, high-density, female D-sub           I/O Connector         -         26-pin, high-density, female D-sub           +24V LOGIC Connector         -         26-pin, high-density, female D-sub           WOTOR POWER Connector         -         2-port, 3.5 mm spaced insert connector           MOTOR POWER Connector         -         3-port, 10.16 mm spaced, enclosed, friction lock header           POWER Connector         -         2-port, 10.16 mm spaced, enclosed, friction lock header	Description	Units	Value
Weight         g (oz)         935 (32.98)           Heatsink (Base) Temperature Range         °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Cooling System         - Natural Convection           Form Factor         - Panel Mount           AUX. COMM Connector         - 5-pin, Mini USB B Type port           COMM Connector         - Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         - 15-pin, high-density, female D-sub           AUX. ENCODER Connector         - 15-pin, high-density, female D-sub           I/O Connector         - 26-pin, high-density, female D-sub           +24V LOGIC Connector         - 26-pin, high-density, female D-sub           MOTOR POWER Connector         - 3-port, 10.16 mm spaced insert connector           MOTOR POWER Connector         - 2-port, 10.16 mm spaced, enclosed, friction lock header           POWER Connector         - 2-port, 10.16 mm spaced, enclosed, friction lock header	Agency Approvals	-	RoHS, TÜV Rheinland® (STO), UL/cUL, CE Class A (EMC) / (LVD)
Heatsink (Base) Temperature Range6 °C (°F) 0 - 75 (32 - 167)  Storage Temperature Range °C (°F) -40 - 85 (-40 - 185)  Cooling System - Natural Convection  Form Factor - Panel Mount  AUX. COMM Connector - 5-pin, Mini USB B Type port  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header	Size (H x W x D)	mm (in)	190.5 x 111.8 x 67.3 (7.50 x 4.40 x 2.65)
Storage Temperature Range  C (°F)  A0 - 85 (-40 - 185)  Cooling System  - Natural Convection  Form Factor  AUX. COMM Connector  COMM Connector  COMM Connector  - Spin, Mini USB B Type port  Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector  - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector  - 15-pin, high-density, female D-sub  I/O Connector  - 26-pin, high-density, female D-sub  +24V LOGIC Connector  MOTOR POWER Connector  - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector  - 2-port, 10.16 mm spaced, enclosed, friction lock header	Weight	g (oz)	935 (32.98)
Cooling System - Natural Convection  Form Factor - Panel Mount  AUX. COMM Connector - 5-pin, Mini USB B Type port  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header	Heatsink (Base) Temperature Range <sup>6</sup>	°C (°F)	0 - 75 (32 - 167)
Form Factor - Panel Mount  AUX. COMM Connector - 5-pin, Mini USB B Type port  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header	Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Form Factor - Panel Mount  AUX. COMM Connector - 5-pin, Mini USB B Type port  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header		-	Natural Convection
COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header		-	Panel Mount
COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  AUX. ENCODER Connector - 15-pin, high-density, male D-sub  I/O Connector - 26-pin, high-density, female D-sub  +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header	AUX. COMM Connector	-	5-pin, Mini USB B Type port
AUX. ENCODER Connector  - 15-pin, high-density, male D-sub  I/O Connector  - 26-pin, high-density, female D-sub  +24V LOGIC Connector  - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector  - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector  - 2-port, 10.16 mm spaced, enclosed, friction lock header	COMM Connector	-	
AUX. ENCODER Connector  - 15-pin, high-density, male D-sub  I/O Connector  - 26-pin, high-density, female D-sub  +24V LOGIC Connector  - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector  - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector  - 2-port, 10.16 mm spaced, enclosed, friction lock header	FEEDBACK Connector	-	15-pin, high-density, female D-sub
I/O Connector     -     26-pin, high-density, female D-sub       +24V LOGIC Connector     -     2-port, 3.5 mm spaced insert connector       MOTOR POWER Connector     -     3-port, 10.16 mm spaced, enclosed, friction lock header       POWER Connector     -     2-port, 10.16 mm spaced, enclosed, friction lock header	AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
+24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector  MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header	I/O Connector	-	· · · · ·
MOTOR POWER Connector - 3-port, 10.16 mm spaced, enclosed, friction lock header  POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header		-	· · · · ·
POWER Connector - 2-port, 10.16 mm spaced, enclosed, friction lock header		-	
		-	·
	STO Connector	-	8-port, 2.0 mm spaced, enclosed, friction lock header

#### Notes

- STO features must be disabled for applications not using STO. See page 6 for more information.
  Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
  Continuous Arms value attainable when RMS Charge-Based Limiting is used.
  Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
  Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration. 2. 3. 4. 5.

- Additional cooling and/or heatsink are required to achieve rated continuous performance.



# **PIN FUNCTIONS**

	COMM – Ethernet Communication Connector		
Pin	Name	Description / Notes	I/O
1	RD+	Receiver + (100Base-TX)	I
2	RD-	Receiver - (100Base-TX)	I
3	TD+	Transmitter + (100Base-TX)	0
4	RESERVED	-	-
5	RESERVED	•	-
6	TD-	Transmitter - (100Base-TX)	0
7	RESERVED	-	-
8	RESERVED	•	-
9	RESERVED	•	-

		I/O - Signal Connector	
Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output (5V CMOS Compatible Output)	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input or Reference Signal Input	
25	PAI-1-	(16-bit Resolution)	I
26	GROUND	Ground	GND

	FEEDBACK - Feedback Connector*				
Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line (BiSS: SLO-)	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line (BiSS: MA+)	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input (Leave open for BiSS and	I
5	ENC A-	SIN -	SIN -	EnDat 2.2)	I
6	ENC B+	COS+	COS +	Differential Encoder B/ Differential Cosine Input (Leave open for BiSS and	I
7	ENC B-	COS -	COS -	EnDat 2.2)	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark (Leave open for BiSS	I
9	ENC I-	REF MARK-	REF MARK -	and EnDat 2.2)	I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line (BiSS: SLO+)	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line (BiSS: MA-)	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	l

\*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware.



	AU	X. ENCODER – Auxiliary Encoder Connector	
Pin	Name	Description / Notes	I/O
1	ENC A+ OUT / RESERVED	Duffered Freedon Channel A Outrott on December	0
2	ENC A- OUT / RESERVED	Buffered Encoder Channel A Output* or Reserved.	0
3	ENC B+ OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
4	AUX ENC A+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
5	AUX ENC A-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-	Auxiliary Encoder Input (For Single ended Signal leave negative terminal open)	I
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I
9	AUX ENC I-	Auxiliary Encoder index input (For single ended signal leave negative terminal open)	I
10	ENC B- OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
11	ENC I+ OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	0
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0

<sup>\*</sup>Buffered encoder output only available with incremental encoder or 1Vp-p sin/cos encoder feedbacks. 1:1 input-to-output ratio, 5V square wave output. Reserved pins for all other feedbacks.

	AUX. COMM - USB Communication Connector		
Pin	Name	Description / Notes	I/O
1	VBUS	Supply Voltage	0
2	DATA -	Data -	I/O
3	DATA +	Data +	I/O
4	RESERVED	-	-
5	USB GND	USB Ground	UGND

	+24V LOGIC - Logic Power Connector			
Pin	Pin Name Description / Notes I/O			
1	LOGIC GND	Logic Supply Ground	GND	
2	LOGIC PWR	Logic Supply Input	I	

	MOTOR POWER - Power Connector			
Pin	Name	Description / Notes	I/O	
1	MOTOR A	Motor Phase A	0	
2	MOTOR B	Motor Phase B	0	
3	MOTOR C	Motor Phase C	0	

	POWER - Power Connector		
Pin	Name	Description / Notes	I/O
1	PWR GND	Power Ground (Common With Signal Ground)	PGND
2	HIGH VOLTAGE	DC Power Input	I

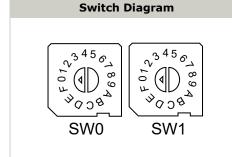
	STO – Safe Torque Off Connector*			
Pin	Name	Description / Notes	I/O	
1	STO OUTPUT	Safe Torque Off Output	0	
2	RESERVED	Reserved	-	
3	STO-1 RETURN	Safe Torque Off 1 Return	STORET1	
4	STO-1	Safe Torque Off – Input 1	I	
5	STO-2 RETURN	Safe Torque Off 2 Return	STORET2	
6	STO-2	Safe Torque Off – Input 2	I	
7	RESERVED	Reserved	-	
8	STO OUT RETURN	Safe Torque Off Output Return	STORETO	

<sup>\*</sup>STO features must be disabled for applications not using STO. See page 6 for more information.



## HARDWARE SETTINGS

#### **Network IP Address Switches**



## **Description**

Hexadecimal switch settings correspond to the last octet of the IP Address of the drive within the Ethernet network. Note that for POWERLINK, the IP address will always be 192.168.100.xxx.

SW1	SW0	Node ID
0	0	Address stored in NVM
0	1	001
0	2	002
F	D	253
F	E	254
F	F	255

## **LED Functions (on RJ-45 Communication Connectors)**

LINK LED		
LED State	Description	
Green – On	Valid Link - No Activity	
Green – Flickering	Valid Link - Network Activity	
Off	Invalid Link	

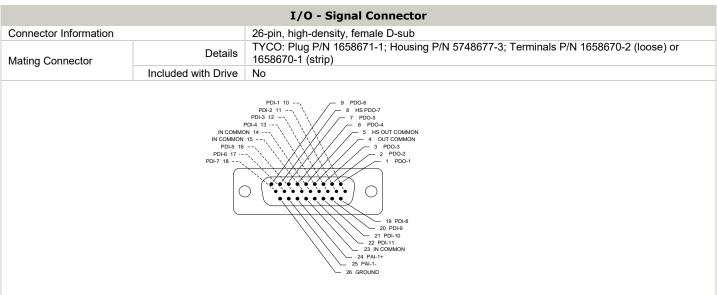
## Safe Torque Off (STO) Inputs

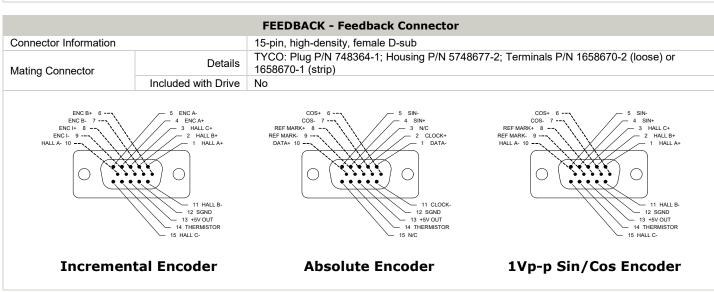
The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. For applications not using STO functionality, disabling of the STO feature is required for proper drive operation. STO may be disabled by installing the included mating connector for the STO connector and following the STO Disable wiring instructions as given in the hardware installation manual. Consult the hardware installation manual for more information. Alternatively, a dedicated STO Disable Key connector is available for purchase for applications where STO is not in use. Contact the factory for ordering information.



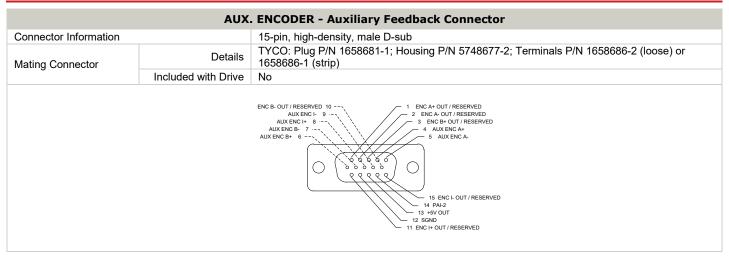
## **MECHANICAL INFORMATION**

COMM - Ethernet Communication Connector		
Connector Information		Shielded, dual RJ-45 socket with LEDs
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable
	Included with Drive	No
IN LINK STATUS LINK ERROR OUT  TD- 6 TD- 3 TD+ RD- 2 RD- 1		









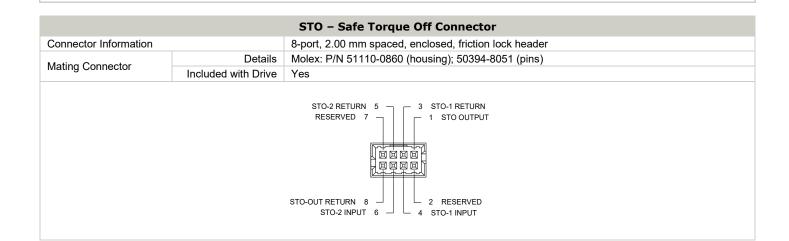
AUX. COMM - USB Communication Connector				
Connector Information		5-pin, Mini USB B Type port		
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)		
	Included with Drive	No		
USB GND 5  RESERVED 3  DATA+ 3  DATA- 2  VBUS 1				

+24V LOGIC - Logic Power Connector				
Connector Information		2-port, 3.5 mm spaced insert connector		
Mating Connector	Details	Phoenix Contact: P/N 1840366		
Mating Connector	Included with Drive	Yes		
1 LOGIC GND 2 LOGIC PWR				

MOTOR POWER - Power Connector			
Connector Information		3-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1967388	
	Included with Drive	Yes	
3 MOT C 2 MOT B			

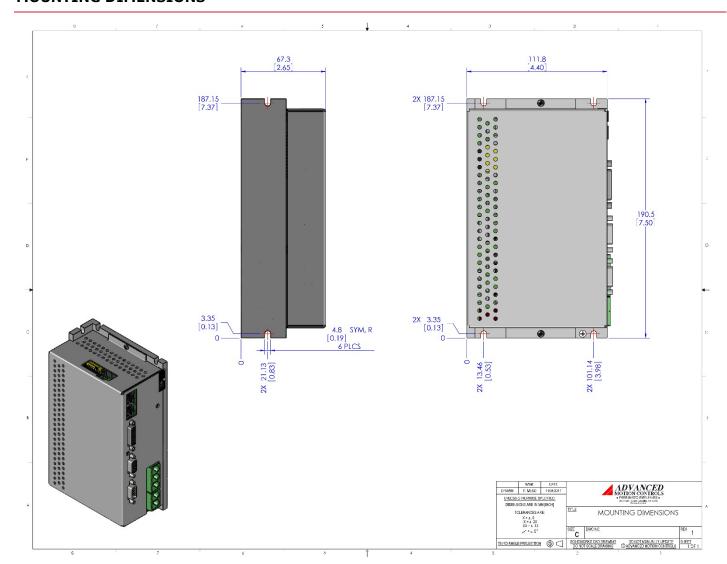


POWER - Power Connector				
Connector Information		2-pin, 10.16 mm spaced, enclosed, friction lock header		
Mating Connector	Details	Phoenix Contact: P/N 1967375		
	Included with Drive	Yes		



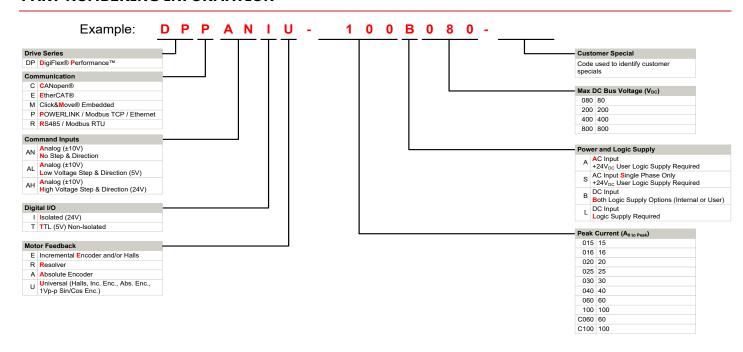


# **MOUNTING DIMENSIONS**





## PART NUMBERING INFORMATION



DigiFlex® Performance $^{\text{TM}}$  series of products are available in many configurations. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

#### **Examples of Customized Products**

- Optimized Footprint
- Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- Integrated System I/O

- ▲ Tailored Project File
  - Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- ▲ Multi-Axis Configurations
- Reduced Profile Size and Weight

#### **Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit <a href="https://www.a-m-c.com">www.a-m-c.com</a> to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.