

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in velocity or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The command source can be generated internally or can be supplied externally. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an Ethernet interface for network communication via Modbus TCP and a USB port for drive commissioning using DriveWare® 7, available for download at www.a-m-c.com.

Click&Move® motion control and automation programs can be executed using this drive. Click&Move is available for download and purchase at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. User variables in a Click&Move embedded project can also be stored in non-volatile memory.

Power Ra	nge
Peak Current	100 A (70.7 A _{RMS})
Continuous Current	50 A (50 A _{RMS})
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC









Features

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop

- ▲ PID + FF Position Loop
- ▲ Compact size, high power density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Current
- Velocity
- Position

COMMAND SOURCE

- Embedded Click&Move® Program
- ±10 V Analog
- Encoder Following

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

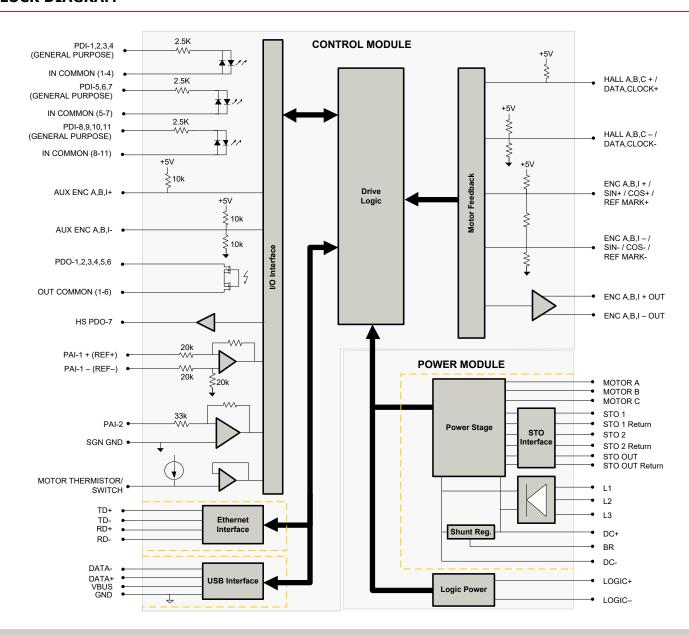
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

COMPLIANCES & AGENCY APPROVALS

- RoHS
- TÜV Rheinland® (STO)
- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC



BLOCK DIAGRAM



US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products. Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2006/A1:2009, a Low Voltage Directive to protect users from electrical shock). The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and halogenated flame retardants PBB and PBDE in electronic equipment. Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards:

Category 4 / PL e

STO (SIL 3)

SIL CL3

SIL 3

Release Date: 3/20/2024

Status: Discontinued

EN ISO 13849-1

EN62061

IEC 61508

EN IEC 61800-5-2



SPECIFICATIONS

Description	Power S Units	Specifications Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	200 - 240
AC Supply Minimum	VAC	180
AC Supply Maximum	VAC	264
AC Input Phases ¹	-	3
AC Supply Frequency	Hz	50 – 60
DC Supply Voltage Range ²	VDC	255 - 373
DC Bus Over Voltage Limit	VDC	420
DC Bus Under Voltage Limit	VDC	205
Logic Supply Voltage	VDC	20 - 30 (@ 1 A)
Safe Torque Off Voltage	VDC	24 (±6)
Maximum Peak Output Current ³	A (A _{RMS})	100 (70.7)
Maximum Continuous Output Current ⁴	A (A _{RMS})	50 (50)
Maximum Continuous Power @ Rated Voltage ⁵	W W	16103
Maximum Continuous Power @ Nated Voltage Maximum Continuous Power Dissipation @ Rated Voltage	W	848
	μF	1120
Internal Bus Capacitance External Shunt Resistor Minimum Resistance ⁶	· ·	20
	Ω	
Minimum Load Inductance (Line-To-Line) ⁷	μH	600
Switching Frequency	kHz	10
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs		+5 VDC (250 mA)
Description		Specifications
Description Description	Units	Value
Communication Interfaces		Modbus TCP / Ethernet (USB for Configuration)
Command Sources	-	Embedded Click&Move® Program, ±10 V Analog, Encoder Following
Feedback Supported	-	Halls, Incremental Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode), 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Current, Velocity, Position
		Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load),
Motors Supported® Hardware Protection	-	Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector) 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short
Programmable Digital Inputs/Outputs (PDIs/PDOs)	_	Circuit (Phase-Phase & Phase-Ground), Under Voltage 11/7
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	- ue	100
Velocity Loop Sample Time	μs	200
Position Loop Sample Time		200
	μs kHz	200
Maximum Sin/Cos Internalation		
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Internal Shunt Regulator Internal Shunt Resistor	-	Yes No
Internal Shurit Resistor		
Description	Units	al Specifications Value
·	Units	RoHS, TÜV Rheinland® (STO), UL, cUL, CE Class A (EMC), CE Class A (LVD)
Agency Approvals	mm (in)	256.50 x 181.0 x 135.30 (10.10 x 7.13 x 5.33)
Size (H x W x D)	mm (in)	· /
Weight	g (oz)	3560.7 (125.6)
Heatsink (Base) Temperature Range ⁹	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System	-	Forced Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
+24V LOGIC Connector	-	2-port, 3.5 mm spaced insert connector
MOTOR POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
AC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
DC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
STO Connector		8-port, 2.0 mm spaced, enclosed, friction lock header

- Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Current limits are de-rated to 30A cont. / 60A peak. Large inrush current may occur upon initial DC supply connection to DC Bus. See installation manual for details.

 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
- 3.

- Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.

 P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95

 ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 5 amp motor delay fuse is typical.

 Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

 Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.
- Additional cooling and/or heatsink may be required to achieve rated performance.



PIN FUNCTIONS

	COMM – Ethernet Communication Connector			
Pin	Name	Description / Notes	I/O	
1	RD+	Receiver + (100Base-TX)	I	
2	RD-	Receiver - (100Base-TX)	1	
3	TD+	Transmitter + (100Base-TX)	0	
4	RESERVED	-	-	
5	RESERVED		-	
6	TD-	Transmitter - (100Base-TX)	0	
7	RESERVED	-	-	
8	RESERVED	-	-	
9	RESERVED	-	-	

		I/O – Signal Connector	
Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output (5V CMOS Compatible Output)	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input or Reference Signal Input	I
25	PAI-1-	(16-bit Resolution)	I
26	GROUND	Ground	GND

	FEEDBACK - Feedback Connector*				
Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line (BiSS: SLO-)	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line (BiSS: MA+)	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input (Leave open for BiSS and	I
5	ENC A-	SIN -	SIN -	EnDat 2.2)	I
6	ENC B+	COS +	COS+	Differential Encoder B/ Differential Cosine Input (Leave open for BiSS and	I
7	ENC B-	COS -	COS -	EnDat 2.2)	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark (Leave open for BiSS	I
9	ENC I-	REF MARK-	REF MARK -	and EnDat 2.2)	I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line (BiSS: SLO+)	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line (BiSS: MA-)	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware.



	AU	JX. ENCODER – Auxiliary Encoder Connector	
Pin	Name	Description / Notes	I/O
1	ENC A+ OUT / RESERVED	Duffered Encoder Channel A Output* or Decembed	0
2	ENC A- OUT / RESERVED	Buffered Encoder Channel A Output* or Reserved.	0
3	ENC B+ OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
4	AUX ENC A+	Asselliens Encoder Innut (For single anded signal leave negative terminal anon)	I
5	AUX ENC A-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-	Auxiliary Encoder input (For single ended signal leave negative terminal open)	I
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I
9	AUX ENC I-	Auxiliary Encoder index input (For single ended signal leave negative terminal open)	I
10	ENC B- OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
11	ENC I+ OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	0
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0

^{*}Buffered encoder output only available with incremental encoder or 1Vp-p sin/cos encoder feedbacks. 1:1 input-to-output ratio, 5V square wave output. Reserved pins for all other feedbacks.

AUX. COMM - USB Communication Connector			
Pin	Name	Description / Notes	I/O
1	VBUS	Supply Voltage	0
2	DATA -	Data -	I/O
3	DATA +	Data +	I/O
4	RESERVED		-
5	USB GND	USB Ground	UGND

Logic Power Connector			
Pin	Name	Description / Notes	I/O
1	LOGIC GND	Logic Supply Ground	SGND
2	LOGIC PWR	Logic Supply Input	I

		Motor Power Connector	
Pin	Name	Description / Notes	I/O
1	CHASSIS	Chassis Ground	CGND
2	MOTOR A	Motor Phase A	0
3	MOTOR B	Motor Phase A	0
4	MOTOR C	Motor Phase B	0

AC Power Connector			
Pin	Name	Description / Notes	I/O
1	L1	AO O	I
2	L2	C Supply Input (Three Phase). External 20 A time delay fuses are recommended in series th the AC input lines.	I
3	L3	with the AC input lines.	I
4	CHASSIS	Chassis Ground	CGND

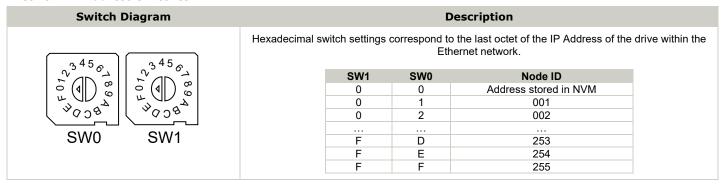
DC Power Connector			
Pin	Name	Description / Notes	I/O
1	DC-	Power Ground	PGND
2	DC+	DC Power Input	I
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-
4	BR	External Shurit Resistor Connection. Connect resistor between DC+ and BR.	-

STO – Safe Torque Off Connector			
Pin	Name	Description / Notes	I/O
1	STO OUTPUT	Safe Torque Off Output	0
2	RESERVED	Reserved	-
3	STO-1 RETURN	Safe Torque Off 1 Return	STORET1
4	STO-1	Safe Torque Off – Input 1	I
5	STO-2 RETURN	Safe Torque Off 2 Return	STORET2
6	STO-2	Safe Torque Off – Input 2	I
7	RESERVED	Reserved	-
8	STO OUT RETURN	Safe Torque Off Output Return	STORETO



HARDWARE SETTINGS

Network IP Address Switches



LED Functions (on RJ-45 Communication Connectors)

LINK LED		
LED State	Description	
Green – On	Valid Link - No Activity	
Green – Flickering	Valid Link - Network Activity	
Off	Invalid Link	

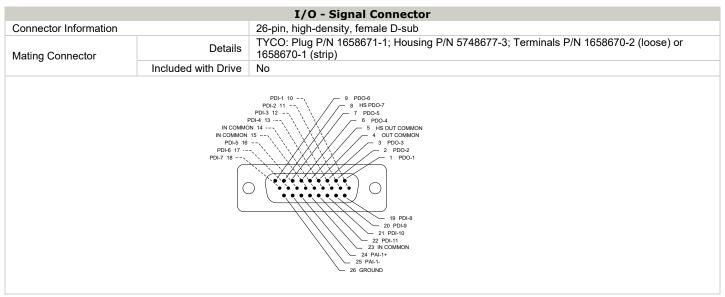
Safe Torque Off (STO) Inputs

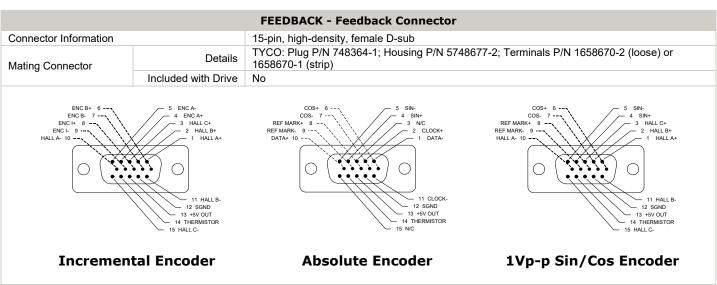
The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. A dedicated STO Disable Key connector is included and should be installed for applications where STO is not required.



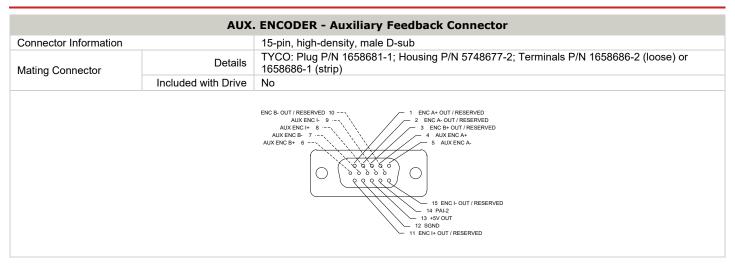
MECHANICAL INFORMATION

COMM - Ethernet Communication Connector		
Connector Information		Shielded, dual RJ-45 socket with LEDs
Mating Campastan	Details	Standard CAT 5e or CAT 6 ethernet cable
Mating Connector	Included with Drive	No
	IN STATUS LINK ERROR OUT TD- 6 TD- 7 RD- 2 RD- 1 RD- 2 RD- 1	









AUX. COMM – USB Communication Connector			
Connector Information		5-pin, Mini USB B Type port	
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)	
Suggested Mating Cable	Included with Drive	No	
	Suggested Mating Cable Included with Drive No USB GND 5 RESERVED 4 DATA+ 3 DATA- 2 VBUS 1		

+24V LOGIC - Logic Power Connector			
Connector Information		2-port, 3.5 mm spaced insert connector	
Mating Connector	Details	Phoenix Contact: P/N 1840366	
Mating Connector	Included with Drive	Yes	
Included with Drive Yes			

Motor Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Compactor	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
		4 MOT C A MOT B



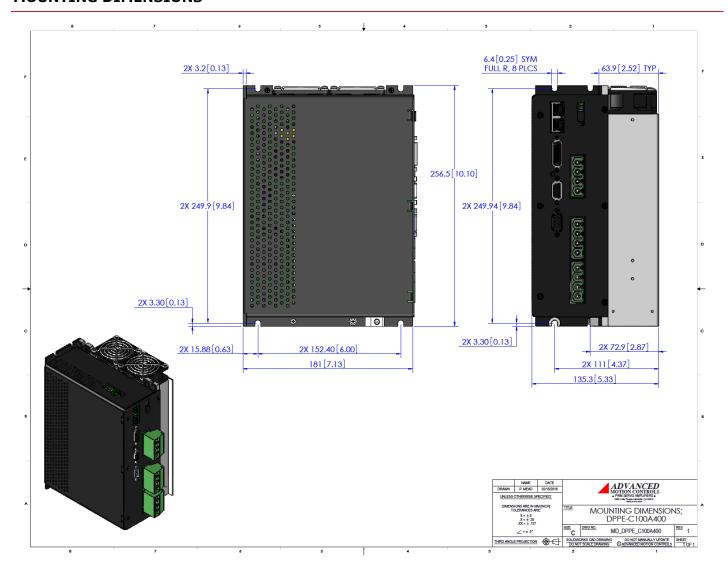
AC Power Connector			
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
Mating Connector	Included with Drive	Yes	
4 CHASSIS			

DC Power Connector			
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
Mating Connector	Included with Drive	Yes	
		4 BR 3 DC+ 1 DC-	

STO - Safe Torque Off Connector			
Connector Information		8-port, 2.00 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Molex: P/N 51110-0860 (housing); 50394-8051 (pins)	
	Included with Drive	Yes	
	STO-2 RETURN 5 3 STO-1 RETURN RESERVED 7 1 STO OUTPUT STO-OUT RETURN 8 2 RESERVED STO-2 INPUT 6 4 STO-1 INPUT		

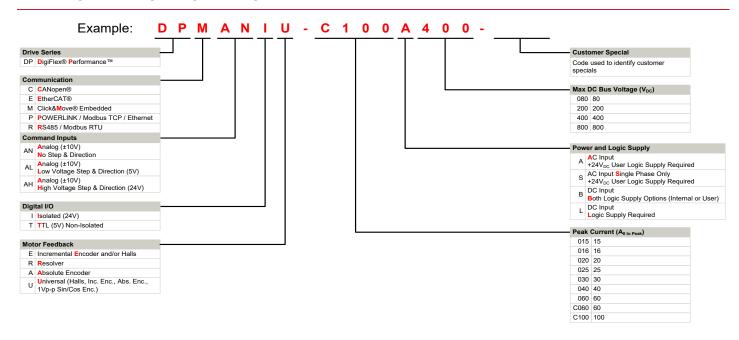


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

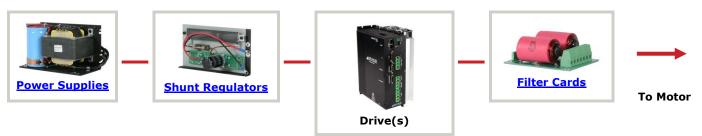
Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ▲ Integrated System I/O

- ▲ Tailored Project File
- ▲ Silkscreen Branding
- ▲ Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.