

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless

drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

Description

This DP Series drive features an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. The DPE Series Hardware Installation Manual is available for download at www.a-m-c.com.

Power Ran	ge
Peak Current	60 A (42.4 A _{RMS})
Continuous Current	30 A (30 A _{RMS})
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC





Features

- CoE Based on DSP-402 Device Profile for Drives and Motion Control
- Synchronization using Distributed Clocks
- Position Cycle Times down to 100μs
- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact size, high power density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Profile Modes
- Cyclic Synchronous Modes
- Current
- Velocity
- Position

COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

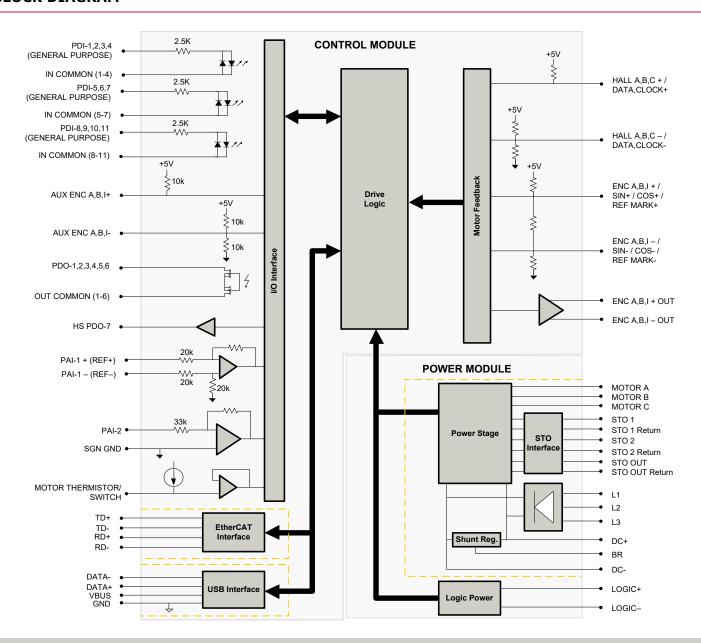
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS
- TÜV Rheinland® (STO)



BLOCK DIAGRAM



Information on Approvals and Compliances



US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.



Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2006/A1:2009, a Low Voltage Directive to protect users from electrical shock).

The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and



Functional Safety STO is TÜV Rheinland® certified and meets requirements of the following standards:



• EN ISO 13849-1 Category 4 / PL e

halogenated flame retardants PBB and PBDE in electronic equipment.

EN IEC 61800-5-2 STO (SIL 3)
 EN62061 SIL CL3
 IEC 61508 SIL 3



SPECIFICATIONS

Reder Voltage Flarge	Description	Power S Units	Specifications Value
AC Supply Minimum VAC 284 AC Supply Phrases 1 3 AC Supply Frequency Hz 50 60 DS Supply Vallage Flange* VDC 255-373 3 DE But Dev Voltage Limit VDC 425-373 3 DE But Dev Vallage Limit VDC 425-373 4 DE But Dev Vallage Limit VDC 425-373 4 DE But Dev Vallage Limit VDC 225-373 8 DE But Dev Vallage Flange* VDC 24-378 8 DE But Dev Vallage Flange* VDC 24-378 8 Machinum Past Output Current* A Rana 9 9 Machinum Dev Description A Rana 9 9 Machinum Dev Description PW 90 9 Element State Capacition PW 90 9 Internal Statut Resistor Minimum Resistance* PW 90 9 Internal Statut Resistor Minimum Resistance* PW 90 9 Lebertal Statut Resistor Minimum Resistance*	·		240 (339)
AC Supply Minimum VAC 284 AC Supply Phrases 1 3 AC Supply Frequency Hz 50 60 DS Supply Vallage Flange* VDC 255-373 3 DE But Dev Voltage Limit VDC 425-373 3 DE But Dev Vallage Limit VDC 425-373 4 DE But Dev Vallage Limit VDC 425-373 4 DE But Dev Vallage Limit VDC 225-373 8 DE But Dev Vallage Flange* VDC 24-378 8 DE But Dev Vallage Flange* VDC 24-378 8 Machinum Past Output Current* A Rana 9 9 Machinum Dev Description A Rana 9 9 Machinum Dev Description PW 90 9 Element State Capacition PW 90 9 Internal Statut Resistor Minimum Resistance* PW 90 9 Internal Statut Resistor Minimum Resistance* PW 90 9 Lebertal Statut Resistor Minimum Resistance*	AC Supply Voltage Range		` '
AC Supply Presency YAC 294 AC Supply Presency 142 3 CS Supply Presency YAC 255-373 DC Bus Dev Verlage Limit VDC 400 DE Bus Under Verlage Limit VDC 400 DE Bus Under Verlage Limit VDC 205 Log Supply Verlage VDC 20 Sale forage OT Verlage VDC 20 Sale forage OT Verlage VDC 20 Macroun Peak Output Current AC Powal 30 (825) Macroun Depth Current AC Powal 30 (825) Macroun Peak Output Current AC Powal 30 (825) Macroun Peak Output Current AC Powal 30 (825) Macroun Depth De		VAC	180
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Post Perspenser Perspens		-	3
DS Bus Qiver Vottage Imm VDC 255 - 373 DC Bus Lover Vottage Imm VDC 240 DC Bus Lover Vottage Imm VDC 205 Logic Supply Vottage VDC 20 - 30 (@ 860 mA) Safe Torque Off Vottage Imm VDC 24 (±6) Maximum Peak Durk Underform A (***) 00 (424) Maximum Centinuos Dupid Ourner® A (***) 30 (50) Maximum Centinuos Power Disquidro (§ Rated Voltage) W 500 Maximum Centinuos Power Disquidro (§ Rated Voltage) W 500 Maximum Continuos Power Disquidro (§ Rated Voltage) B 500 Maximum Continuos Power Disquidro (§ Rated Voltage) B 500 Maximum Continuos Power Disquidro (§ Rated Voltage) B 500 Maximum Loss (Power Disquidro (§ Power Di	·	Hz	50 – 60
DG Bus Linder Voltage Link VDC 409 Cigo Sias Under Voltage Link VDC 20 - 30 (@ 850 m.A) Logic Siaply Voltage VDC 20 - 30 (@ 850 m.A) Maximum Portification College A (Peno) 90 (42.4) Maximum Death Output Current* A (Peno) 90 (42.4) Maximum Continuous Dewer (§ Rided Voltage*) A (Peno) 90 (90 - Maximum Continuous Dewer (§ Rided Voltage*) W 660 - Maximum Continuous Dewer (§ Rided Voltage*) µ 100 - Listernal Shart Resistorial Minimum Resistance* µ 100 - Information Index Information (Information Voltage Supply Outputs B 100 - Leve Voltage Stapply Outputs P 100 - 100 - Communication Interface P 4 (Penoper Cartes Voltage Supported Voltage Su		VDC	255 - 373
BC Bas Lorder Voltage Luntil VCC 205 20.5 (8g Bor mA) Self Torque Off Voltage I VCC 24 (49) Maxmarm Pane AL Option Current* A (Pena) 30 (49) Maxmarm Continuous Output Current* A (Pena) 30 (89) Maxmarm Continuous Devar (Planet Voltage) W 30 (89) Maxmarm Continuous Power (Planet Voltage) W 500 Internal Blus Capaditance IP (P 1120 Elemand Shurt Resistor Minimum Resistance* ID (II) 20 Minimum Load Industrance (Inter-To-Inte)* IM (II) 000 Swidding Frequency MHz 14 Kown Voltage Supply Output % 100 100 Low Voltage Supply Output % 100 100 Command Sources Emerica Stances 1 (IV) Availage, Emocute Following, Over the Natives, Sequencing, Indiasing, Jogging Communication Interfaces* Febre CATE (USB for Configuration) Command Sources 1 (IV) Availage, Emocute Following, Over the Natives, Sequencing, Indiasing, Jogging Command Sources 1 (IV) Availage, Emocute Following, Over the Natives, Sequencing, Indiasing, Jogging Command Sources <td></td> <td>VDC</td> <td>420</td>		VDC	420
Sub Touge Off Voltage VDC		VDC	205
Sub Touge Off Voltage VDC	-	VDC	20 - 30 (@ 850 mA)
Maximum Continuous Output Current A. (Auc.) 90 (30) Maximum Continuous Power ® Rated Voltage W 8862 Maximum Continuous Power ® Rated Voltage W 509 Letureal Bus Capatione µF 1100 Edermal Shurt Resider Minimum Residance? µ H 800 Minimum Load Industratione (Line To-Line) µ H 800 Switching Frequency M4tz 14 Maximum Outped Will May Cycle 15 % 100 Description 2 M To Cycle (Line Will Maximum Capation Interfaced) Yolu Communication Interfaced 2 M To Cycle (Line Will Maximum Capation Cap		VDC	
Maximum Continuous Power (® Rated Voltage) W 6509 Internal Bux Capacitance U	Maximum Peak Output Current4	A (A _{RMS})	60 (42.4)
Maximum Continuous Power (Rated Voltage*) W 9650 Maximum Continuous Power (Insertation (Insertation) μF 1120 External Shum Resistance** μ Ω 20 Minimum Load Inductance (Insert-Une/*) μH 600 Maximum Output (PWM Duly Cycle ½ 1 14 Low Voltage Supply Outputs 5 - 4 VolC (250 mA) <td< td=""><td>Maximum Continuous Output Current⁵</td><td>A (A_{RMS})</td><td>30 (30)</td></td<>	Maximum Continuous Output Current ⁵	A (A _{RMS})	30 (30)
Maximum Continuous Power Dissipation @ Rated Voltage Internal Bias Capacitance μF 120 20	Maximum Continuous Power @ Rated Voltage ⁶		9662
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External Shurt Resident Minimum Residence* Ω 20 Minimum Load Inductance (Line*To-Line)* Hzt 14 Switching Frequency Hzt 14 Assimum Output PWN Duty Cycle % 100 Common Suppy Outputs ** FVDC (250 mA) Description ** Ether CAT® (USB for Configuration)** Command Sources - Ether CAT® (USB for Configuration) Value Command Sources - - 10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported -<		uF	1120
Minimum Load Inductance (Line-Te-Line)* µH 000 Maximum Output PVM Duty Cycle ½ 100 Lor Voltage Supply Outputs 2 45 VCD (250 mA) Control Specifications Command Sources Control Specifications Command Sources Value Command Sources Command Sources Value Command Sources Command Sources Value Command Sources Colspan="2">Col	·		20
Switching Frequency Ikit zoward (Assimum Output PMD Upty Cycle) % 100 Maximum Output PMD Upty Cycle % 100 Control Specifications Control Specifications Value Communication Interfaces* = 16 Her CATS (USB for Configuration) Communication Interfaces* = 110 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported = 110 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Modes of Operation = 2 100 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Modes of Operation = 2 Profile Modes, Cycle Synchronous Modes, Current, Velocity, Position Modes of Operation = 2 Profile Modes, Cycle Synchronous Modes, Current, Velocity, Position Motors Supported** = 4 Profile Modes, Cycle Synchronous Modes, Current, Velocity, Position Motors Supported** = 4 Profile Modes, Cycle Synchronous Modes, Current, Velocity, Position Marker Profile Available Modes Available Modes Available Modes Available Modes Available Sy		μH	600
Maximum Output PVM Duty Cycle % 100	, ,	· · · · · · · · · · · · · · · · · · ·	14
Communication Interfaces*			
Description Control Specifications Units Value Command Sources 2 - EtherCAT® (USB for Configuration) Command Sources 1 - 2 - 10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported 1 - 2 - 10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Commatation Methods 2 - 3 Shusaridal. Trapezoridal Modes of Operation 9 - Portile Modes, Over Supported (Porticular) Modes of Operation 2 - 3 Shusaridal. Trapezoridal Modes of Operation 1 - 3 Shusaridal. Trapezoridal Modes of Operation 2 - 9 Portile Modes, Over Supported (Porticular) Modes of Operation 2 - 9 Portile Modes, Over Supported (Porticular) Modes of Operation 2 - 3 Shusaridal. Trapezoridal Modes of Operation 2 - 9 Portile Modes, Over Current. Over Temperature (Drive & Motor), Over Voitage, Short Circuit (Phase-Phase & Phase-Ground), Under Voitage Short Circuit (Phase-Phase & Phase-Ground), Under Voitage Programmable Digital Inputs/Outputs (PDIs/PDOs) 1 - 11 Programmable Analog Inputs/Output (PAIs/PAOs) 2 - 2/0 Programmable Analog Inputs/Output (PAIs/PAOs) 2 - 2/0 Valous (Larent Valous) 1 - 14 Valous (Larent Valous)		-	11
Description Units	2511 Tomago Cappi, Calputo	Control	
Communication Interfaces Command Sources	Description		
10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported 1	•		
Halls, Incremental Encoder, Absolute Encoder, Chinade 2, 1/2, Piliperfacese, or BISS C-Mode), 17bp. Simil-Cosine Encoder, Absolute Encoder, Technometer (±10 VDC) Commutation Methods		-	
Notes of Operation	Feedback Supported	-	Halls, Incremental Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode),
Motors Supported® Three Phase (Brushles Searou), Single Phase (Brushled Searou, Voice Coll, Inductive Loady), Stepper (2. or 3 Esper) (2. or 3 Esper) (2. or 3 Esper) (2. or 3 Esper) (3. or 3 Esper)	Commutation Methods	-	Sinusoidal, Trapezoidal
Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)	Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position
Facility Programmable Analog Inputs/Outputs (PDIs/PDOs) - 11/7		-	Stepper (2- or 3-Phase Closed Loop), AC Induction (Closed Loop Vector)
Programmable Analog Inputs/Outputs (PAIs/PAOs) - 2/0 Primary I/O Logic Level - 2 4 VDC Current Loop Sample Time μs 142.9 Position Loop Sample Time μs 142.9 Position Loop Sample Time μs 142.9 Maximum Sin/Cos Encoter Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Ves Description Mechanics Ves Agency Approvals - CE Class A (EWD), CEC Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL Weight g (oz) 28123 (99.2) Weight g (oz) 28123 (99.2) Heatsink (Base) Temperature Range ¹¹ °C (°F) 0.75 (32.167) Storage Temperature Range °C (°F) 0.75 (32.167) Cooling System - Natura Convection AUX. COMM Connector - A Shielded, dual RJ-45 socket with LEDs EEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 25-pin, 3 ms s	Hardware Protection	-	
Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 71.4 Velocity Loop Sample Time μs 142.9 Position Loop Sample Time μs 142.9 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Mechanical Specifications Units Value Mechanical Specifications Units Value <td>Programmable Digital Inputs/Outputs (PDIs/PDOs)</td> <td>-</td> <td>11/7</td>	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Current Loop Sample Time μs 71.4 Velocity Loop Sample Time μs 142.9 Position Loop Sample Time μs 142.9 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Mechanical Spant Regulator - Yes Mechanical Specifications Obscription Value Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÛV Rheinland® (STO), UL Size (H x W x D) mm (in) 255.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30) Weight g (oz) 2812.3 (99.2) Heatsink (Base) Temperature Range ¹¹ °C (°F) 0 - 75 (32 - 167) Coling System - Natural Convection AUX. COMM Connector - Natural Convection AUX. COMM Connector - Spin, Mini USB B Type port EEDBACK Connector - 15-pin, high-density, female D-sub I	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Velocity Loop Sample Time μs 142.9 Position Loop Sample Time μs 142.9 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Mechanics Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL Size (H x W x D) mm (in) 256.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30) Weight g (oz) 2812.3 (99.2) Heatsink (Base) Temperature Range ¹¹ *C (*F) -47.5 (32-167) Storage Temperature Range *C (*F) -40 - 85 (-40 - 185) Cooling System - Natural Convection AUX. COMM Connector - - Natural Convection AUX. COMM Connector - - 5-pin, Mini USB B Type port COMM Connector - 15-pin, high-density, female D-sub MUC Connector - 15-pin, high-density, female D-sub	Primary I/O Logic Level	-	24 VDC
Position Loop Sample Time	Current Loop Sample Time	μs	71.4
Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator Yes Wechanical Specifications Wechanical Specifications Units Value Specifications Value Value Specifications Value Value Value Value Value Value Value Value Value Value Va	Velocity Loop Sample Time	μs	142.9
Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator Yes Mechanical Specifications	Position Loop Sample Time	μs	142.9
Thernal Shunt Regulator	Maximum Sin/Cos Encoder Frequency	kHz	200
Description Mechanical Units Specifications Value Agency Approvals - CE Class A (LVD), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL Size (H x W x D) mm (in) 256.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30) Weight g (oz) 2812.3 (99.2) Heatsink (Base) Temperature Range¹¹¹ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Coling System - Natural Convection AUX. COMM Connector - 5-pin, Mini USB B Type port COMM Connector - 5-pin, Mini USB B Type port COMM Connector - 5-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, female D-sub I/O Connector - 26-pin, high-density, female D-sub I/O Connector - 2-port, 3.5 mm spaced insert connector FAN Connector¹² - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header <td>Maximum Sin/Cos Interpolation</td> <td>-</td> <td>2048 counts per sin/cos cycle</td>	Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
DescriptionUnitsValueAgency Approvals-CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), ULSize (H x W x D)mm (in)256.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30)Weightg (oz)2812.3 (99.2)Heatsink (Base) Temperature Range¹¹°C (°F)0 - 75 (32 - 167)Storage Temperature Range°C (°F)- 40 - 85 (-40 - 185)Cooling System-Natural ConvectionAUX. COMM Connector-5-pin, Mini USB B Type portCOMM Connector-5-pin, Mini USB B Type portCOMM Connector-15-pin, high-density, female D-subAUX. ENCODER Connector-15-pin, high-density, female D-subVIO Connector-26-pin, high-density, female D-sub+24V LOGIC Connector-26-pin, 13.5 mm spaced insert connectorFAN Connector 12-2-port, 3.5 mm spaced insert connectorFAN Connector 2-2-port, 5.08 mm spaced, enclosed, friction lock headerAC POWER Connector-4-port, 10.16 mm spaced, enclosed, friction lock headerDC POWER Connector-4-port, 10.16 mm spaced, enclosed, friction lock header	Internal Shunt Regulator	-	Yes
Size (H x W x D) mm (in) 256.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30) Weight g (oz) 2812.3 (99.2) Heatsink (Base) Temperature Range ¹¹ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Cooling System - Natural Convection AUX. COMM Connector - Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, female D-sub I/O Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 25-pin, 5.08 mm spaced insert connector FAN Connector ¹² - 25-pin, 5.08 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header <td>Description</td> <td></td> <td></td>	Description		
Weight g (oz) 2812.3 (99.2) Heatsink (Base) Temperature Range¹¹ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Cooling System - Natural Convection AUX. COMM Connector - 5-pin, Mini USB B Type port COMM Connector - Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, male D-sub I/O Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 25-pin, 5.08 mm spaced, insert connector FAN Connector - 45-pin, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector	Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL
Heatsink (Base) Temperature Range C (°F) 0 - 75 (32 - 167) Storage Temperature Range C (°F) - 40 - 85 (-40 - 185) Cooling System - Natural Convection AUX. COMM Connector - S-pin, Mini USB B Type port COMM Connector - Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, male D-sub YO Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector FAN Connector - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	Size (H x W x D)	mm (in)	256.50 x 181.0 x 83.70 (10.10 x 7.13 x 3.30)
Storage Temperature Range C (°F) -40 - 85 (-40 - 185) Cooling System Natural Convection AUX. COMM Connector S-pin, Mini USB B Type port COMM Connector Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector 15-pin, high-density, female D-sub AUX. ENCODER Connector 15-pin, high-density, female D-sub V/O Connector 26-pin, high-density, female D-sub -24V LOGIC Connector -25-pin, high-density, female D-sub -25-pin, high-density, female D-sub -25-pin, high-density, female D-sub -25-pin, high-density, female D-sub -26-pin, high-density, fe	Weight	g (oz)	2812.3 (99.2)
Cooling System - Natural Convection AUX. COMM Connector - 5-pin, Mini USB B Type port COMM Connector - Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, male D-sub I/O Connector - 26-pin, high-density, female D-sub	Heatsink (Base) Temperature Range ¹¹	°C (°F)	0 - 75 (32 - 167)
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FEEDBACK Connector - 15-pin, high-density, female D-sub AUX. ENCODER Connector - 15-pin, high-density, male D-sub I/O Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector FAN Connector ¹² - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	AUX. COMM Connector	-	5-pin, Mini USB B Type port
AUX. ENCODER Connector - 15-pin, high-density, male D-sub I/O Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector FAN Connector ¹² - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
I/O Connector - 26-pin, high-density, female D-sub +24V LOGIC Connector - 2-port, 3.5 mm spaced insert connector FAN Connector ¹² - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	FEEDBACK Connector	-	15-pin, high-density, female D-sub
+24V LOGIC Connector FAN Connector FAN Connector - 2-port, 3.5 mm spaced insert connector 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
+24V LOGIC Connector FAN Connector FAN Connector - 2-port, 3.5 mm spaced insert connector 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	I/O Connector	-	26-pin, high-density, female D-sub
FAN Connector ¹² - 2-port, 5.08 mm spaced, screw terminal MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	+24V LOGIC Connector	-	
MOTOR POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header		-	2-port, 5.08 mm spaced, screw terminal
AC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	MOTOR POWER Connector	-	·
DC POWER Connector - 4-port, 10.16 mm spaced, enclosed, friction lock header	AC POWER Connector	-	
		-	
		-	8-port, 2.0 mm spaced, enclosed, friction lock header

- Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Large inrush current may occur upon initial DC supply connection to DC Bus. See installation manual for details.
- Large inrush current may occur upon initial DC supply connection to DC Bus. See installation manual for details.

 STO features must be disabled for applications not using STO. See page 6 for more information.

 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.

 Continuous Arms value attainable when RMS Charge-Based Limiting is used.

 P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95

 ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 5 amp motor delay fuse is typical.

 Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

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 Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.

 Additional cooling and/or heatsink may be required to achieve rated performance.

- Additional cooling and/or heatsink may be required to achieve rated performance.
 Fan connector is located internally. Contact ADVANCED Motion Controls for additional information on fan connections.



PIN FUNCTIONS

COMM – EtherCAT Communication Connector			
Pin	Name	Description / Notes	I/O
1	RD+	Receiver + (100Base-TX)	I
2	RD-	Receiver - (100Base-TX)	I
3	TD+	Transmitter + (100Base-TX)	0
4	RESERVED	-	-
5	RESERVED	-	-
6	TD-	Transmitter - (100Base-TX)	0
7	RESERVED	-	-
8	RESERVED	-	-
9	RESERVED	-	-

		I/O – Signal Connector	
Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output (5V CMOS Compatible Output)	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input or Reference Signal Input	I
25	PAI-1-	(16-bit Resolution)	I
26	GROUND	Ground	GND

	FEEDBACK - Feedback Connector *				
Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line (BiSS: SLO-)	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line (BiSS: MA+)	1
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input (Leave open for BiSS and	I
5	ENC A-	SIN -	SIN -	EnDat 2.2)	I
6	ENC B+	COS+	COS +	Differential Encoder B/ Differential Cosine Input (Leave open for BiSS and	I
7	ENC B-	COS -	COS -	EnDat 2.2)	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark (Leave open for BiSS	I
9	ENC I-	REF MARK-	REF MARK -	and EnDat 2.2)	I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line (BiSS: SLO+)	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line (BiSS: MA-)	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware.



	AUX. ENCODER – Auxiliary Encoder Connector			
Pin	Name	Description / Notes	I/O	
1	ENC A+ OUT / RESERVED	Buffered Freeder Channel A Outhuit* or Becoming	0	
2	ENC A- OUT / RESERVED	Buffered Encoder Channel A Output* or Reserved.	0	
3	ENC B+ OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0	
4	AUX ENC A+	Auxiliany Encoder Input (For single anded signal leave negative terminal anan)	I	
5	AUX ENC A-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I	
6	AUX ENC B+	A	I	
7	AUX ENC B-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I	
8	AUX ENC I+	Auxilians Francisc Index Index Index (For single anded signal large pagetive terminal energy	I	
9	AUX ENC I-	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I	
10	ENC B- OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0	
11	ENC I+ OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0	
12	SGND	Signal Ground	SGND	
13	+5V OUT	+5 VDC User Supply	0	
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I	
15	ENC I- OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0	

^{*}Buffered encoder output only available with incremental encoder or 1Vp-p sin/cos encoder feedbacks. 1:1 input-to-output ratio, 5V square wave output. Reserved pins for all other feedbacks.

	AUX. COMM - USB Communication Connector			
Pin	Name	Description / Notes	I/O	
1	VBUS	Supply Voltage	0	
2	DATA -	Data -	I/O	
3	DATA +	Data +	I/O	
4	RESERVED	-	-	
5	USB GND	USB Ground	UGND	

	Logic Power Connector			
Pin	Name	Description / Notes	I/O	
1	LOGIC GND	Logic Supply Ground	SGND	
2	LOGIC PWR	Logic Supply Input	I	

	Motor Power Connector			
Pin	Name	Description / Notes	I/O	
1	CHASSIS	Chassis Ground	CGND	
2	MOTOR A	Motor Phase A	0	
3	MOTOR B	Motor Phase A	0	
4	MOTOR C	Motor Phase B	0	

	AC Power Connector			
Pin	Name	Description / Notes	I/O	
1	L1	A0.0	I	
2	L2	Supply Input (Three Phase). External 20 A time delay fuses are recommended in series the hold three Phase.	I	
3	L3	with the Ao input lines.	İ	
4	CHASSIS	Chassis Ground	CGND	

	DC Power Connector			
Pin	Name	Description / Notes	I/O	
1	DC-	Power Ground	PGND	
2	DC+	DC Power Input	I	
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-	
4	BR	External Shuff Resistor Connection. Connect resistor between DC+ and BR.	-	

	STO – Safe Torque Off Connector*			
Pin	Name	Description / Notes	I/O	
1	STO OUTPUT	Safe Torque Off Output	0	
2	RESERVED	Reserved	-	
3	STO-1 RETURN	Safe Torque Off 1 Return	STORET1	
4	STO-1	Safe Torque Off – Input 1	I	
5	STO-2 RETURN	Safe Torque Off 2 Return	STORET2	
6	STO-2	Safe Torque Off – Input 2	I	
7	RESERVED	Reserved	-	
8	STO OUT RETURN	Safe Torque Off Output Return	STORETO	

^{*}STO features must be disabled for applications not using STO. See page 6 for more information.



HARDWARE SETTINGS

EtherCAT Station Alias Selector Switches Switch Diagram

SW0 SW1

Description

Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.

SW1	SW0	Node ID
0	0	Address stored in NVM
0	1	001
0	2	002
F	D	253
F	E	254 255
F	F	255

LED Functions (on RJ-45 Communication Connectors)

LINK LED		
LED State	Description	
Green – On	Valid Link - No Activity	
Green – Flickering	Valid Link - Network Activity	
Off	Invalid Link	

STATUS LED		
LED State	Description	
Green – On	The device is in the state OPERATIONAL	
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL	
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL	
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress	
Off	The device is in state INIT	

	ERROR LED	
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE- OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.

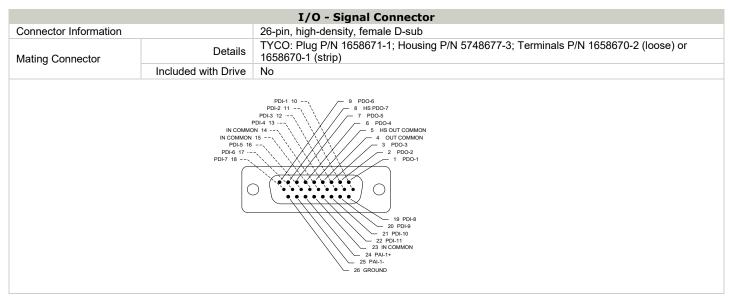
Safe Torque Off (STO) Inputs

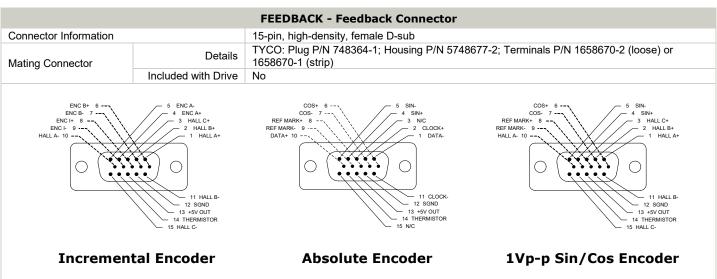
The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. For applications not using STO functionality, disabling of the STO feature is required for proper drive operation. STO may be disabled by installing the included mating connector for the STO connector and following the STO Disable wiring instructions as given in the hardware installation manual. Consult the hardware installation manual for more information. Alternatively, a dedicated STO Disable Key connector is available for purchase for applications where STO is not in use. Contact the factory for ordering information.



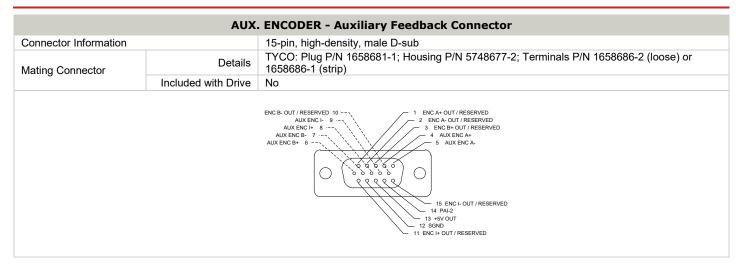
MECHANICAL INFORMATION

COMM - EtherCAT Communication Connector		
Connector Information		Shielded, dual RJ-45 socket with LEDs
NA-4:	Details	Standard CAT 5e or CAT 6 ethernet cable
Mating Connector	Included with Drive	No
IN STATUS LINK ERROR OUT TD- 6 TD+ 3 RD- 2 RD- 1		









AUX. COMM – USB Communication Connector		
Connector Information		5-pin, Mini USB B Type port
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)
Suggested Mating Cable	Included with Drive	No
USB GND 5 RESERVED 4 DATA 2 VBUS 1		

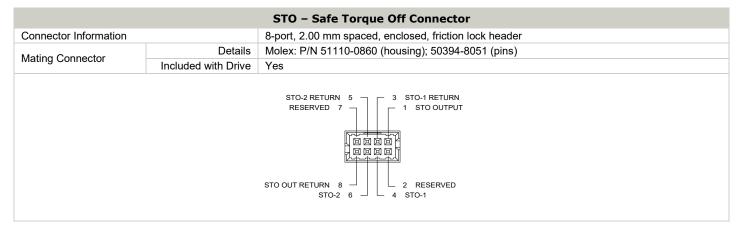
Logic Power Connector		
Connector Information		2-port, 3.5 mm spaced insert connector
Mating Connector	Details	Phoenix Contact: P/N 1840366
Mating Connector	Included with Drive	Yes
1 LOGIC GND 2 LOGIC PWR		

Motor Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
4 MOT C MOT A CHASSIS		



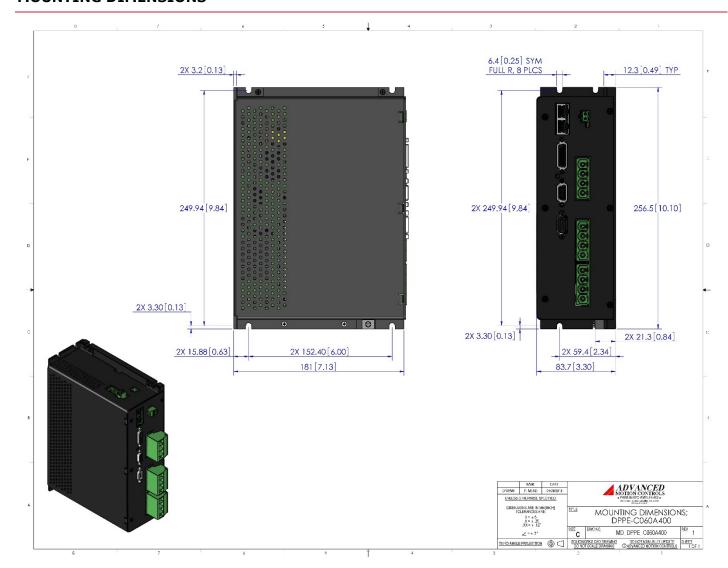
AC Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
4 CHASSIS		

DC Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
Included with Drive Tes		



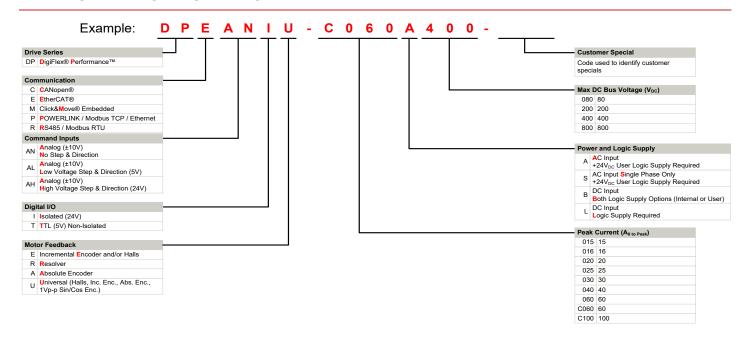


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance $^{\text{TM}}$ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ▲ Integrated System I/O

- ▲ Tailored Project File
- ▲ Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.