

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. The DPE Series Hardware Installation Manual is available for download at www.a-m-c.com.

Power Range	
Peak Current	40 A (28.3 A _{RMS})
Continuous Current	20 A (20 A _{RMS})
Supply Voltage	100 - 240 VAC





Features

- CoE Based on DSP-402 Device Profile for Drives and Motion Control
- ▲ Synchronization using Distributed Clocks
- Position Cycle Times down to 100μs
- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact size, high power density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Dedicated Safe Torque Off (STO) Inputs

MODES OF OPERATION

- Profile Modes
- Cyclic Synchronous Modes
- Current
- Velocity
- Position

COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

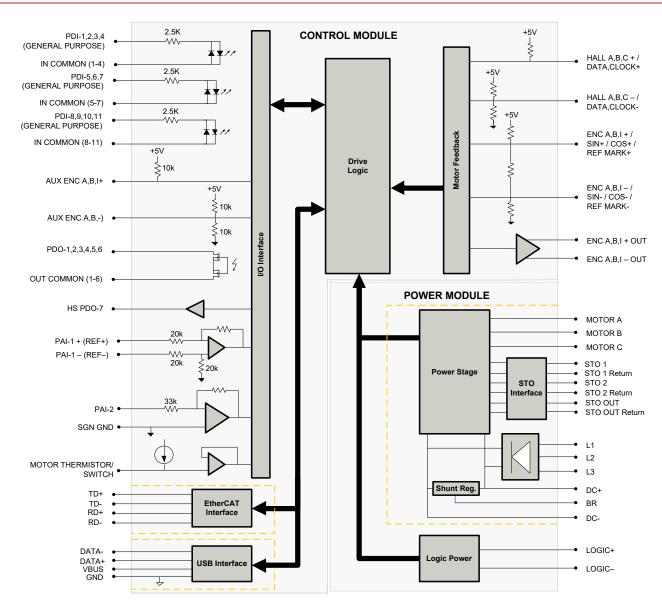
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

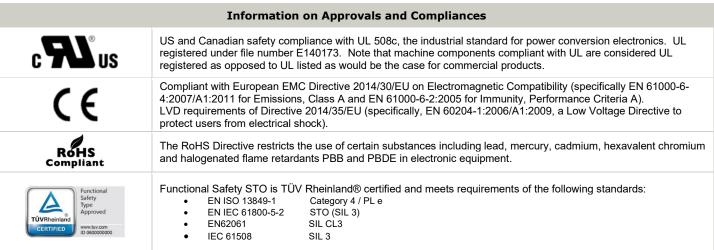
COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS
- TÜV Rheinland® (STO)



BLOCK DIAGRAM







SPECIFICATIONS

Description	Powe Units	r Specifications Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	100 – 240
AC Supply Minimum	VAC	90
AC Supply Maximum	VAC	264
AC Input Phases ¹	-	3
AC Supply Frequency	Hz	50 – 60
DC Supply Voltage Range ²	VDC	127 – 373
DC Bus Over Voltage Limit	VDC	394
DC Bus Under Voltage Limit	VDC	55
Logic Supply Voltage	VDC	20 – 30 (@ 850 mA)
Safe Torque Off Voltage ³	VDC	24 (±6)
Maximum Peak Output Current ⁴	A (A _{RMS})	40 (28.3)
Maximum Continuous Output Current ⁵	A (A _{RMS})	20 (20)
Maximum Continuous Power @ Rated Voltage ⁶	W	6441
Maximum Continuous Power Dissipation @ Rated Voltage	W	339
Internal Bus Capacitance	μF	660
External Shunt Resistor Minimum Resistance ⁷	Ω	25
Minimum Load Inductance (Line-To-Line) ⁸	μH	600
Switching Frequency	kHz	20
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs	-	+5 VDC (250 mA)
Low voltage outpry outputs		ol Specifications
Description	Units	Value
Communication Interfaces ⁹	-	EtherCAT® (USB for Configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
		Halls, Incremental Encoder, Absolute Encoder (EnDat® 2.1/2.2, Hiperface®, or BiSS C-Mode), 1Vp-p
Feedback Supported	-	Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position
Motors Supported ¹⁰	_	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2-
<u>''</u>		or 3-Phase Closed Loop), AC Induction (Closed Loop Vector) 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short
Hardware Protection	-	Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	μs	50
Velocity Loop Sample Time	μs	100
Position Loop Sample Time	μs	100
Maximum Sin/Cos Encoder Frequency	kHz	200
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Internal Shunt Regulator	-	Yes
Internal Shunt Resistor	-	No
	Mechani	cal Specifications
Description	Units	Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, TÜV Rheinland® (STO), UL
Size (H x W x D)	mm (in)	177.5 x 133.5 x 49.2 (6.99 x 5.26 x 1.94)
Weight	g (oz)	1720 (60.7)
Heatsink (Base) Temperature Range ¹¹	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System		Natural Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
+24V LOGIC Connector	-	2-pirt, 18gr-uentsity, remaie b-sub 2-port, 3.5 mm spaced insert connector
AC POWER Connector	-	4-port, 5.0 mm spaced, push-in front spring connection header
	-	
DC POWER Connector		5-port, 5.0 mm spaced, push-in front spring connection header
MOTOR POWER Connector	-	4-port, 5.0 mm spaced, push-in front spring connection header
STO Connector 1. Can operate on single-phase VAC if peak/cont.	-	8-port, 2.0 mm spaced, enclosed, friction lock header

- Can operate on single-phase VAC if peak/cont. current ratings are reduced by at least 30%. Large inrush current may occur upon initial DC supply connection to DC Bus. See installation manual for details. STO features must be disabled for applications not using STO. See page 6 for more information.
- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. 4. 5. 6. 7. 8.
- Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used. P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95
- ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 3 amp motor delay fuse is typical.
- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

 Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration.

 Additional cooling and/or heatsink are required to achieve rated continuous performance.



PIN FUNCTIONS

	COMM – EtherCAT Communication Connector			
Pin	Name	Description / Notes	I/O	
1	RD+	Receiver + (100Base-TX)	I	
2	RD-	Receiver - (100Base-TX)	I	
3	TD+	Transmitter + (100Base-TX)	0	
4	RESERVED	-	-	
5	RESERVED	-	-	
6	TD-	Transmitter - (100Base-TX)	0	
7	RESERVED	-	-	
8	RESERVED	-	-	
9	RESERVED	-	-	

		I/O – Signal Connector	
Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output (5V CMOS Compatible Output)	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input or Reference Signal Input	I
25	PAI-1-	(16-bit Resolution)	I
26	GROUND	Ground	GND

	FEEDBACK - Feedback Connector*				
Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input	I
5	ENC A-	SIN -	SIN -	Differential Encoder A / Differential Sine Input	I
6	ENC B+	COS +	COS +	Differential Encoder B/ Differential Cooling Input	I
7	ENC B-	COS -	COS -	Differential Encoder B/ Differential Cosine Input	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark	I
9	ENC I-	REF MARK-	REF MARK -	Differential Encoder index / Differential Reference Mark	I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware.



		AUX. ENCODER – Auxiliary Encoder Connector	
Pin	Name	Description / Notes	I/O
1	ENC A+ OUT / RESERVED	D. #d Fd Ohd A Out#* Dd	0
2	ENC A- OUT / RESERVED	Buffered Encoder Channel A Output* or Reserved.	0
3	ENC B+ OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
4	AUX ENC A+	Auxiliant Freeder Innut /For single anded signal leave negative terminal anany	I
5	AUX ENC A-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-	Auxiliary Encoder input (For single ended signal leave negative terminal open)	I
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I
9	AUX ENC I-	Auxiliary Encoder index input (For single ended signal leave negative terminal open)	I
10	ENC B- OUT / RESERVED	Buffered Encoder Channel B Output* or Reserved.	0
11	ENC I+ OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	0
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT / RESERVED	Buffered Encoder Index Output* or Reserved.	0

^{*}Buffered encoder output only available with incremental encoder or 1Vp-p sin/cos encoder feedbacks. 1:1 input-to-output ratio, 5V square wave output. Reserved pins for all other feedbacks.

	AUX. COMM - USB Communication Connector			
Pin	Name	Description / Notes	I/O	
1	VBUS	Supply Voltage	0	
2	DATA -	Data -	I/O	
3	DATA +	Data +	I/O	
4	RESERVED	-	-	
5	USB GND	USB Ground	UGND	

	Motor Power Connector			
Pin	Name	Description / Notes	I/O	
1	CHASSIS	Chassis Ground	CGND	
2	MOTOR A	Motor Phase A	0	
3	MOTOR B	Motor Phase B	0	
4	MOTOR C	Motor Phase C	0	

	AC Power Connector			
Pin	Name	Description / Notes	I/O	
1	L1	AO O	I	
2	L2	C Supply Input (Three Phase). External 20 A time delay fuses are recommended in series that the AC input lines.	I	
3	L3	with the AC input lines.	I	
4	CHASSIS	Chassis Ground	CGND	

	DC Power Connector			
Pin	Name	Description / Notes	I/O	
1	DC-	Power Ground	PGND	
2	NC	No Connect	-	
3	DC+	DC Power Input	I	
4	DC+	External Shunt Resistor Connection, Connect resistor between DC+ and BR.	-	
5	BR	External Shufit Resistor Connection. Connect resistor between DC+ and BR.	-	

		+24V LOGIC - Logic Power Connector	
Pin	Name	Description / Notes	I/O
1	LOGIC GND	Logic Supply Ground	GND
2	LOGIC PWR	Logic Supply Input. Turn on the Logic Supply first before turning on the main power supply.	I

STO - Safe Torque Off Connector*			
Name	Description / Notes	I/O	
STO OUTPUT	Safe Torque Off Output	0	
RESERVED	Reserved	-	
STO-1 RETURN	Safe Torque Off 1 Return	STORET1	
STO-1	Safe Torque Off – Input 1	I	
STO-2 RETURN	Safe Torque Off 2 Return	STORET2	
STO-2	Safe Torque Off – Input 2	I	
RESERVED	Reserved	-	
STO OUT RETURN	Safe Torque Off Output Return	STORETO	
	STO OUTPUT RESERVED STO-1 RETURN STO-1 STO-2 RETURN STO-2 RESERVED	Name Description / Notes STO OUTPUT Safe Torque Off Output RESERVED Reserved STO-1 RETURN Safe Torque Off 1 Return STO-1 Safe Torque Off - Input 1 STO-2 RETURN Safe Torque Off 2 Return STO-2 Safe Torque Off - Input 2 RESERVED Reserved	

^{*}STO features must be disabled for applications not using STO. See page 6 for more information.

Status:

Active



HARDWARE SETTINGS

EtherCAT Station Alias Selector Switches Switch Diagram

SW0 SW1

Description

Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.

SW1	SW0	Node ID
0	0	000
0	1	001
0	2	002
F	D	253
F	E	254 255
F	F	255

Safe Torque Off (STO) Inputs

The Safe Torque Off (STO) Inputs are dedicated +24VDC max sinking single-ended inputs. For applications not using STO functionality, disabling of the STO feature is required for proper drive operation. STO may be disabled by installing the included mating connector for the STO connector and following the STO Disable wiring instructions as given in the hardware installation manual. Consult the hardware installation manual for more information. Alternatively, a dedicated STO Disable Key connector is available for purchase for applications where STO is not in use. Contact the factory for ordering information.

Drive LED Functions (on connector side of drive)

LED	Description
POWER	Green when power is applied to the drive. Red when the drive is shunting excess energy through the shunt regulator.
STATUS	Green when the drive power output bridge is enabled. Red when the drive power output bridge is disabled (via inhibit or fault).

Communication LED Functions (on RJ-45 Communication Connectors)

LINK LED		
LED State Description		
Green – On	Valid Link - No Activity	
Green – Flickering Valid Link - Network Activity		
Off	Invalid Link	

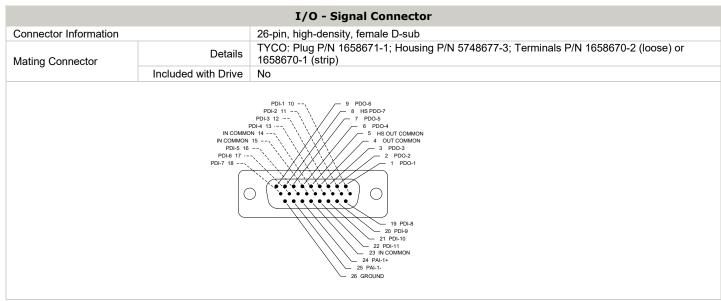
STATUS LED		
LED State	Description	
Green – On	The device is in the state OPERATIONAL	
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL	
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL	
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress	
Off	The device is in state INIT	

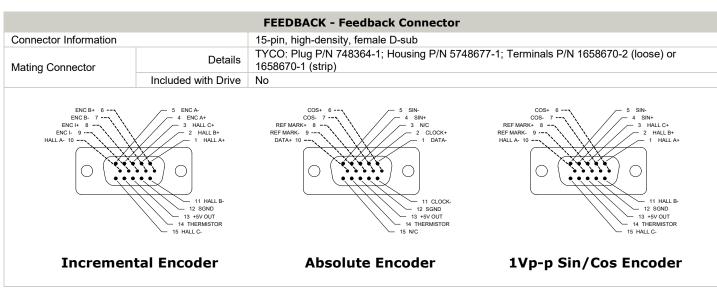
	ERROR LED	
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE- OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.



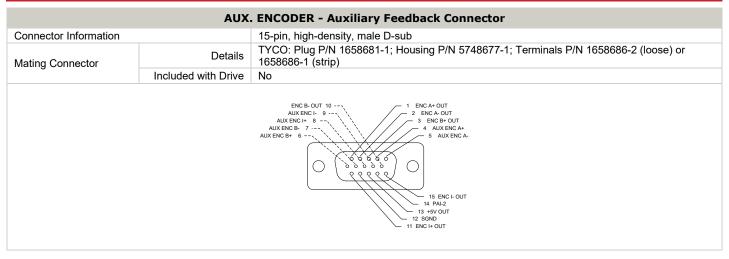
MECHANICAL INFORMATION

COMM - EtherCAT Communication Connector			
Connector Information	Connector Information Shielded, dual RJ-45 socket with LEDs		
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable	
Mating Connector	Included with Drive	No	
		IN STATUS LINK ERROR OUT TD- 6 TD- 3 TD+ 3 RD- 2 RD+ 1	







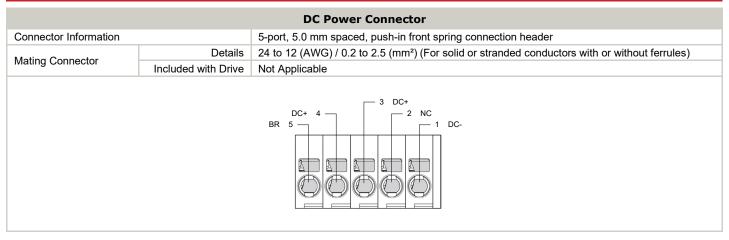


AUX. COMM – USB Communication Connector		
Connector Information		5-pin, Mini USB B Type port
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)
	Included with Drive	No
		USB GND 5 RESERVED 4 DATA+ 3 DATA- 2 VBUS 1

+24V LOGIC - Logic Power Connector			
Connector Information		2-port, 3.5 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1840366	
Mating Connector	Included with Drive	Yes	
Included with Drive Yes			

Motor Power Connector		
Connector Information		4-port, 5.0 mm spaced, push-in front spring connection header
Mating Connector	Details	24 to 12 (AWG) / 0.2 to 2.5 (mm²) (For solid or stranded conductors with or without ferrules)
Mating Connector	Included with Drive	Not Applicable
MOTOR B 3 2 MOTOR A 1 CHASSIS		



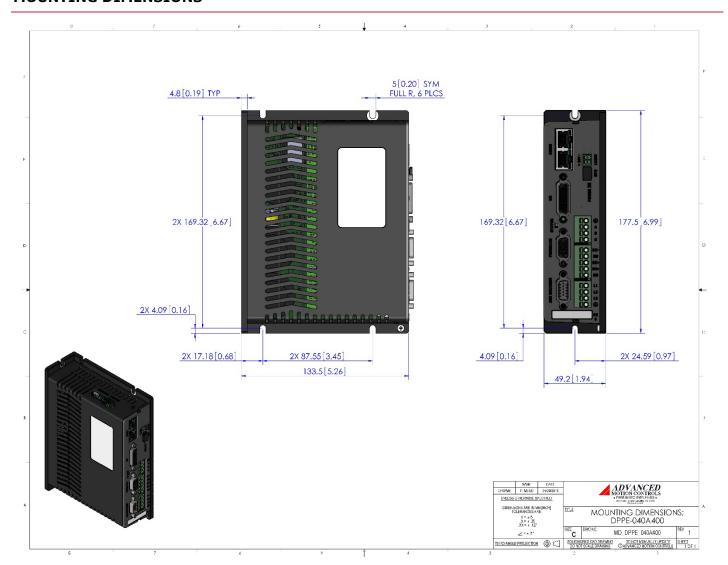


AC Power Connector		
Connector Information		4-port, 5.0 mm spaced, push-in front spring connection header
Mating Connector	Details	24 to 12 (AWG) / 0.2 to 2.5 (mm²) (For solid or stranded conductors with or without ferrules)
Mating Connector	Included with Drive	Not Applicable
		CHASSIS 4 2 L2 1 L1

STO – Safe Torque Off Connector		
Connector Information		8-port, 2.00 mm spaced, enclosed, friction lock header
Matina Campatan	Details	Molex: P/N 51110-0860 (housing); 50394-8051 (pins)
Mating Connector	Included with Drive	Yes
		STO-2 RETURN 5 3 STO-1 RETURN 1 STO OUTPUT STO OUT RETURN 8 2 RESERVED STO-2 6 4 STO-1

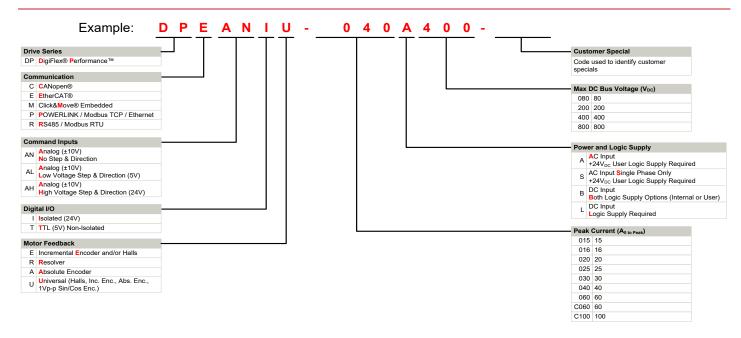


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance $^{\text{TM}}$ series of products are available in many configurations. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- ▲ Integrated System I/O

- ▲ Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- Increased Current LimitsIncreased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.

To Motor